



No.	Part No.	Description
7	70-356	Stepper Foot Moulding (RH)
8	70-357	Stepper Foot Moulding (LH)
9	70-316-2	Stepper Trim
10	70-317-2	Stepper Side Panel (LH)
11	70-318-1	Stepper Side Panel (RH)
12	35/315	M8 x 70 Coach Bolt
13	35/069	M8 Nyloc Nut Type T
14	35/080	M8 Flat Washer Form A
15	35/036	M8 x 20 Skt HD Knurled Cap Screw
16	35/153	M6 x 12 Hex Skt Button HD Screw
17	60-442	Feet Strut Clamping Plate
18	35/096	M6 x 20 Hex Skt Button HD Screw
19	70-290	Foot Casting Pad
20	35/073	M10 Lock Nut Right Hand
21	60-320	Foot Casting
22	240-F11	Adjustable Foot Assembly
23	240-F04-1	Rear Stabilizer Assembly
24	220-E3	Stepper Tension Arm Assembly
25	220-E4	Right Hand Handle Bar Assembly
26	220-E5	Left Hand Handle Bar Assembly
27	220-E6	Stepper Hub Assembly
28	220-E7-3	Pedal Arm (LH)
29	220-E8-3	Pedal Arm (RH)
30	220-E9-3	Stabiliser Arm (RH)
31	220-E10-3	Stabiliser Arm (LH)
32	220-E11-3	Pedal (RH)
33	220-E11-5	Pedal (LH)
34	220-2-6	Spun Pulley
35	40-171	Idler Shaft
36	30-654-7	Arm Shaft
37	30-690	Stabiliser Shaft
38	30-691	Pedal Shaft
39	30-692	Hub Shaft
40	30-809-7	Spring Anchor
41	40-162	Belt Clamp
42	40-164	Tensioner Shaft
43	50-107	Spring Retainer
44	50-108	Spring Pulley with Bearing
45	70-282	Stepper Belt Guide
46	220-E16	Encoder Mounting Bracket + Guard Assembly
47	220-E19	Warning Decal
48	115-100-2	FBM 18/20 PB Bush Flanged
49	26/029	Bush 21 OD x 15 ID x 25 FCM15/25
50	26/102-3	Q20mm External Circlip
51	26/242	15 OD External Circlip - D1400-0150
52	26/223	Main Chassis Welded Assembly
53	220-E2-7	U Nuts Code UP8104G100
54	35/135	Base Frame Welded Assembly
55	26/E17-2	Pine Tree Clips for 220E Sweat Guard
56	35/35	V.I.C. Alternator Code VA357200
57	26/1012	Key Steel 6mm Square x 18mm Long
58	60-103	Protective Earth Decal
59	115-101-1	M5 x 20 Pozzi PN HD Screw
60	35-314	M5 Hank Bush 105
61	130-105	Ina Bearing 6304 zz
62	26/113	30 OD External Circlip D1400-0300
63	26/225	Cardio Theater Plug In Moulding
64	70-355	Handle Bar Insert 34 O/D
65	70-367	Hand Pulse Sensors/Cables for 220E
66	26/1013	M8 x 20 Hex HD HT Bolt
67	35/67	Polychain Pulley
68	30-950	INA Clutch Bearing HFL 3030
69	26/302	Resistor Cable Assembly
70	105-104-5	M8 x 35 Hex HD HT Bolt
71	35/101	Polychain Pulley Spacer
72	70-384	M10 x 20 Hex Skt Button HD Screw
73	35/322	M8 Washer x 30 OD
74	35/335	M10 x 35 Skt Knurled Cap Screw
75	35/336	M8 Full Nut
76	35/086	M6 x 15 Hex Skt Button HD Screw
77	35/226	M10 Washer Form B
78	35/074	M10 Nyloc Nut Type T
79	35/071	M8 x 35 Head HD HT Bolt
80	35/101	M8 x 35 Head HD HT Bolt
81	35/036	M8 x 20 Skt HD Knurled Cap Screw
82	35/152	No 8 x 5/8 Pozzi Flange
83	35/319	M5 x 15 Pozzi PN HD Screw
84	35/316	M8 x 15 Hex Skt Button HD Screw
85	35/318	M3 x 8 Pozzi PN HD Screw
86	115-104-3	Rating Plate Decal for 220/240/250
87	115-114-1	CV Month/Year/Date Label
88	115-115-1	220E Serial/Model Number Decal
89	35/337	M10 x 130 Skt HD Knurled Cap Screw
90	35/242	M4 x 8 Hex Skt Button HD Screw
91	35/338	M5 x 10 Pozzi PN HD Screw
92	30-661	Encoder Disc
93	30-774-2	Polyvee Pulley for Alternator
94	Q10mm External Circlip	
95	26/1016	Tension Spring x 560mm Long
96	26/083	Radial Ball Bearing 6000 Z RS
97	26/103	Tension Spring E.1754/100 MU
98	30-754	Polyvee Pulley for Idler Shaft
99	35/323	M6 x 20 Hex Skt Knurled Cap Screw
100	31-112	Belt Clamp Swivel Bolt
101	31-600	Countersunk Belt Clamp Washer
102	31-601	Flat Faced Belt Clamp Washer
103	35/085	M6 Nyloc Nut Type T
104	60-433	Swivel Belt Clamp
105	60-434	Belt Clamp Face Plate
106	70-331	Infill Strip (Front)
107	70-347	Infill Strip (Back)
108	35/339	M6 x 25 Hex Skt Knurled Cap Screw
109	35/340	M6 Locknut (RH)
110	35/041	M10 x 10 Skt Head Grub Screw
111	35/041	M10 x 15 Skt Head Grub Screw
112	35/293	M5 Nyloc Nut
113	35/126	M5 Flat Washer BZP
114	26/230	Bearing 35 ID 6007 ZZ Toyo Japan
115	26/221	Polychain Belt 8M-4000-21
116	26/107-4	Conical Bump Stop Hard Compound
117	26/1015	Conical Bump Stop Soft Compound
118	30-999	Tension Pulley 37 OD x 21 Wide
119	31-500	Alternator Pivot Spacer
120	30/650	Q32.6 x 32in Long Hand Grip
121	105-100-2	CV Range Polar Cable Assembly (from item 1)
122	105-107-1	5V Supply Cable (from item 3 to 1)
123	26/265	Q16 x 25mm Long Oilite Bush
124	26/301	Polyvee Belt PJ1016/400J6
125	33/041	Polyvee Belt PJ864/340J6
126	220-124	220 Tension Arm Complete Assembly
127	220-123	220 RH Handlebar Assembly c/w Hand Pulse
128	220-122	220 LH Handlebar Assembly c/w Hand Pulse
129	105-104-5	Resistor Cable Assembly
130	105-118-3	RS485 Cable x 300
131	105-139-3	Alternator Cable
132	105-146-1	12V Power Link Cable Assembly
133	105-149-2	Cardio Theater Jack Socket
134	105-151-1	Power Input Cable
135	105-152-1	Encoder Unit & Cable
136	105-154-2	Brake Control Cable
137	105-157-1	RJ45 Coily Cable
138	105-159-1	Audio Cable
139	105-161-1	RS485 Cable x 500
140	100-138-1	6W Panel Socket
141	100-135-1	Round Rocker Switch
142	240-F03-1	Front Stabilizer Assembly
143	35/200	Pine Tree Clips
144	70-451-1	PSU Cover
145	115-155-1	220F Column Decal
146	6-307-1	IEC Mounting Bracket
147	280-F36-3	PSU Assembly 12V
148	26/904	Mains Lead 2M Black
149	26/922	Plastic Bottle
150	40-377-3	Bottle Rack
151	35/085	M6 Nyloc Nut
152	35/282	M6 Penny Washer
153	35/142	M6 Full Nut
154	26/1052-1	Alternator Assembly
155	100-117-1	Control Board
156	26/960F	Console Assembly Complete 'F' Range
157	115-137-2	Console Facia Assembly
158	115-150-1	12V Decal
159		* = Not Shown in Illustration