

# Elevation Series 95T Treadmill Base

(95T-XXXXX-06, PCST-XXXXX-06, 95TS-XXXXX-XX07, PCSTS-XXXXX-XX07, 95TS-XXXXX-0115, PCSTS-XXXXX-0115)

## PARTS MANUAL



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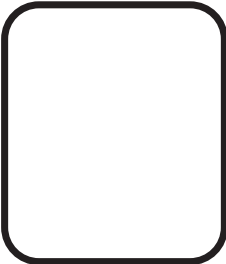
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# Miscellaneous Part Numbers

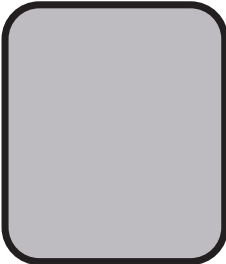
Item	Alpha Code*	Part Number	Description
MISC-001	TEU, PEU, AST, ASH, ASM, ASP	0017-00021-2740	CSAFE Splitter
MISC-002	TEU, PEU, AST, ASH, ASM, ASP	0017-00101-1769	Screw – 8-18x12 (2)
MISC-003	TEU, PEU, AST, ASH, ASM, ASP	0017-00101-1902	Screw – M6x1.00-6G6Gx20 (13)
MISC-004	TEU, PEU, AST, ASH, ASM, ASP	0017-00101-1954	Screw – M6x1.00-6G6Gx35 (2)
MISC-005	TEU, PEU, AST, ASH, ASM, ASP	0017-00101-1984	Screw – M12x1.75-6G6Gx30 (12)
MISC-006	TEU, PEU, AST, ASH, ASM, ASP	0017-00101-1953	Screw – M6x1.00-6G6Gx14 (44)
MISC-007	TEU, PEU, AST, ASH, ASM, ASP	0017-00101-1776	Screw – 10-16X8 (8)
MISC-008	TEU, PEU, AST, ASH, ASM, ASP	0017-00101-2108	SCR: M5X0.80X14MM SEMS PHL PHMS ST BZ (6)
MISC-009	TEU, PEU, AST, ASH, ASM, ASP	0017-00101-2022	M6 X 1.00 - 6G6G X 25 HEX BUT L MS ST ZB (4)
MISC-010	TEU, PEU, AST, ASH, ASM, ASP	0017-00104-0488	Washer – M006.50 (11)
MISC-011	TEU, PEU, AST, ASH, ASM, ASP	0017-00104-0489	Washer – M012.70 (12)
MISC-012	TEU, PEU, ASH, ASR, ASM	0017-00008-0204	Arctic Silver Touch up Paint: Spray Can
	AST, ASP	0017-00008-0231	Charcoal Gray Touch up Paint: Spray Can
	AST, ASP	0017-00008-0223	Pearl White Base Touch up Paint: Spray Can
	AST, ASP	0017-00008-0224	Pearl White Top Touch up Paint: Spray Can
	AST, ASP	0017-00008-0227	Titanium Touch up Paint: Spray Can
	AST, ASP	0017-00008-0229	Metallic Black Touch up Paint: Spray Can
MISC-013	TEU, PEU, ASH, ASR, ASM	0017-00008-0205	Arctic Silver Touch up Paint: 0.5 Oz Bottle w/ Applicator
	AST, ASP	0017-00008-0228	Titanium Touch up Paint: 0.5 Oz Bottle w/ Applicator
	AST, ASP	0017-00008-0230	Metallic Black Touch up Paint: 0.5 Oz Bottle w/ Applicator
	AST, ASP	0017-00008-0232	Charcoal Gray Touch up Paint: 0.5 Oz Bottle w/ Applicator
	AST, ASP	0017-00008-0226	Pearl White Top Touch up Paint:0.5 Oz Bottle w/ Applicator
	AST, ASP	0017-00008-0225	Pearl White Base Touch up Pain: 0.5 Oz Bottle w/ Applicator
MISC-014	TEU, PEU, AST, ASH, ASM, ASP	0017-00008-0206	Arctic Silver Touch up Paint: 0.33 Oz Pen
MISC-015	TEU, PEU, AST	0017-00003-0980	Line Cord: 120V 20A Right Angle, Both Ends 12 ft.
MISC-016	TEU, PEU, AST	0017-00003-1065	Line Cord: 120V 20A, U.S. Cord 45-degree, Right Angle, 8 ft.
	TEU, PEU, AST, ASM, ASP	0017-00003-0781	Line Cord: Domestic High Voltage
	TEU, PEU, AST, ASM, ASP	0017-00003-1075	Line Cord, Domestic High Voltage, Right Angle
MISC-017	TEU, PEU, AST, ASH, ASM, ASP	0017-00003-0696	Line Cord: International High Voltage (Cont.)
MISC-018	TEU, PEU, AST, ASH, ASM, ASP	0017-00003-0890	UK
MISC-019	TEU, PEU, AST, ASH, ASM, ASP	0017-00003-0996	Australia*
MISC-020	TEU, PEU, AST, ASH, ASM, ASP	0017-00003-1014	China*
MISC-021	TEU, PEU, AST, ASH, ASM, ASP	0K65-01297-0000	Line Cord Bracket
MISC-022	TEU, PEU, AST, ASH, ASM, ASP	0017-00101-1968	Screw – M4x.07-6G6Gx10 (INT only)
MISC-023	TEU, PEU, AST, ASH, ASM, ASP	0017-00042-1194	Dual Lock Adhesive Strip
MISC-024	ASM, ASP	0017-00003-1079	Line Cord: Low Voltage

\* Refer to first three letters of the product's Serial Number for the Alpha code

Color Options for the Elevation Series Discover SE and SI Treadmill Base



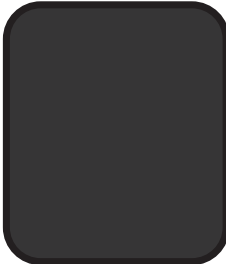
Pearl White



Arctic Silver

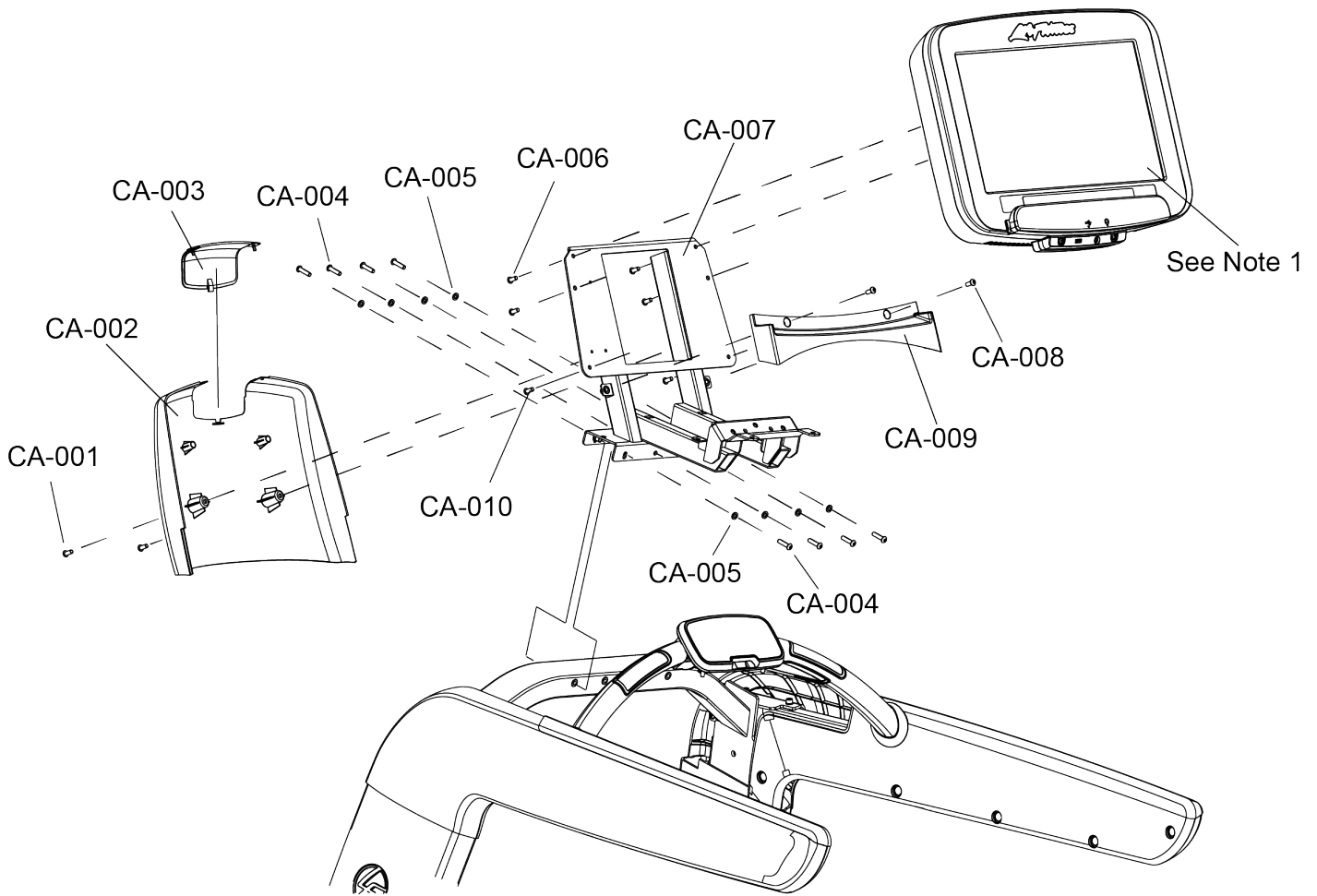


Titanium



Metallic Black

# Console Assembly, Bracket and Covers (Old)

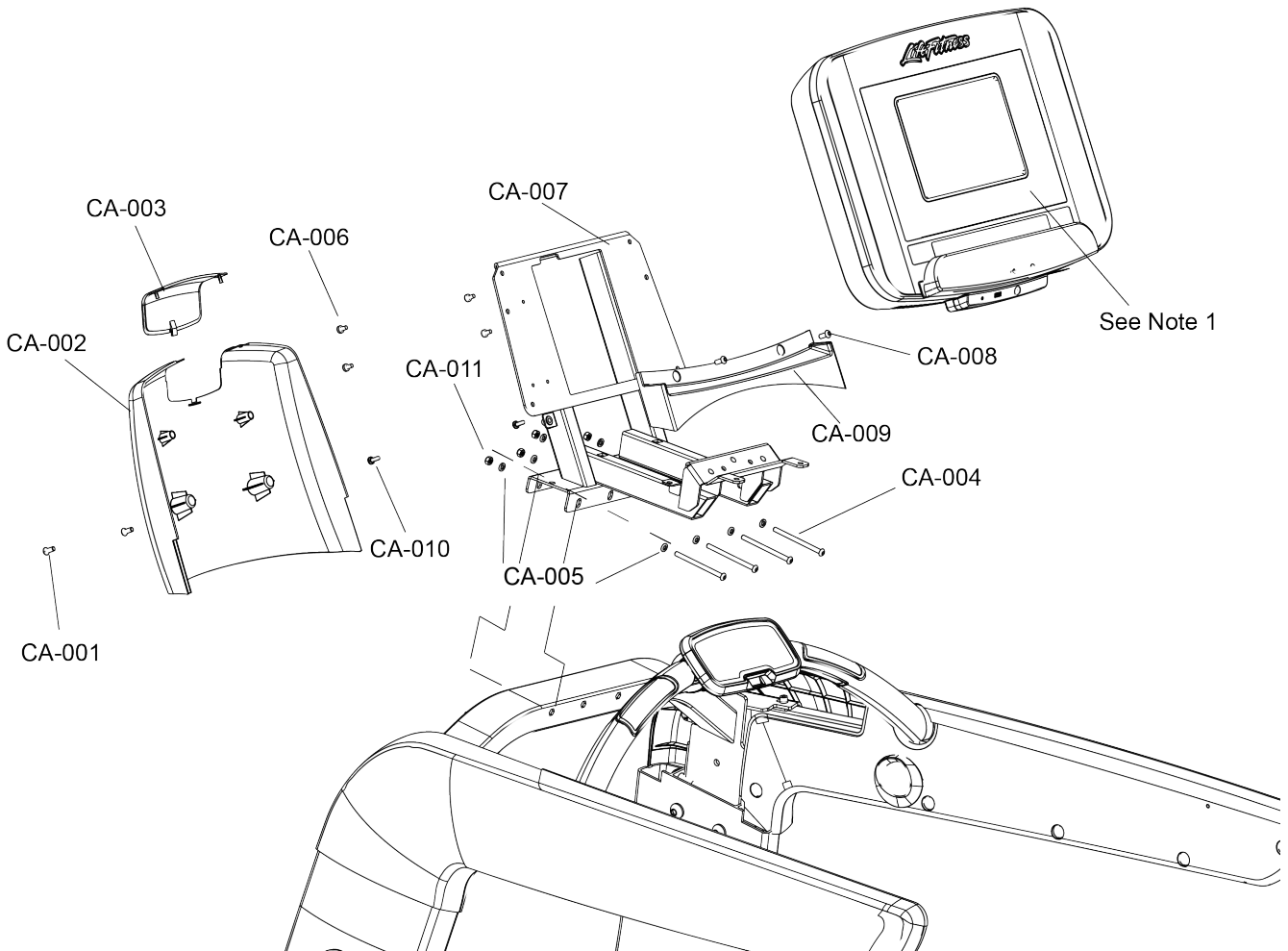


## Parts List

Item	Alpha Code	Part Number	Description
CA-001	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1953	Rear Console Cover Screw (2)
CA-002	TEU, PEU	AK65-00090-0000	Rear Console Cover w/ Decal
	AST, ASH, ASM, ASP, ASR	AK65-00090-2400	Rear Console Cover w/ Decal
CA-003	TEU, PEU	0K65-01189-0000	LCD Access Cover
	AST, ASH, ASM, ASP, ASR	0K65-01189-2400	LCD Access Cover
CA-004	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-2022	M6 X 25 Hex Screw (8)
CA-005	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0488	Washer (8)
CA-006	TEU, PEU	0017-00101-2108	Console Mounting Screws (5)
	ASH, ASM, ASR	0017-00101-1995	Console Mounting: Screws (Achieve) (4)
CA-007	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK65-00130-0000	Console Bridge Weldment with AVK inserts
CA-008	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1953	Neck Spacer Screws
CA-009	TEU, PEU	0K65-01188-0000	Console Neck Spacer
	AST, ASH, ASM, ASP, ASR	0K65-01188-2400	Console Neck Spacer
CA-010	TEU, PEU, ASM, ASH, ASR	0017-00101-2108	Console Mounting: Screws, Lower (Achieve) (2)

**Note 1:** for Console Parts information refer to the applicable console *Parts Manual*

# Console Assembly, Bracket and Covers (New)



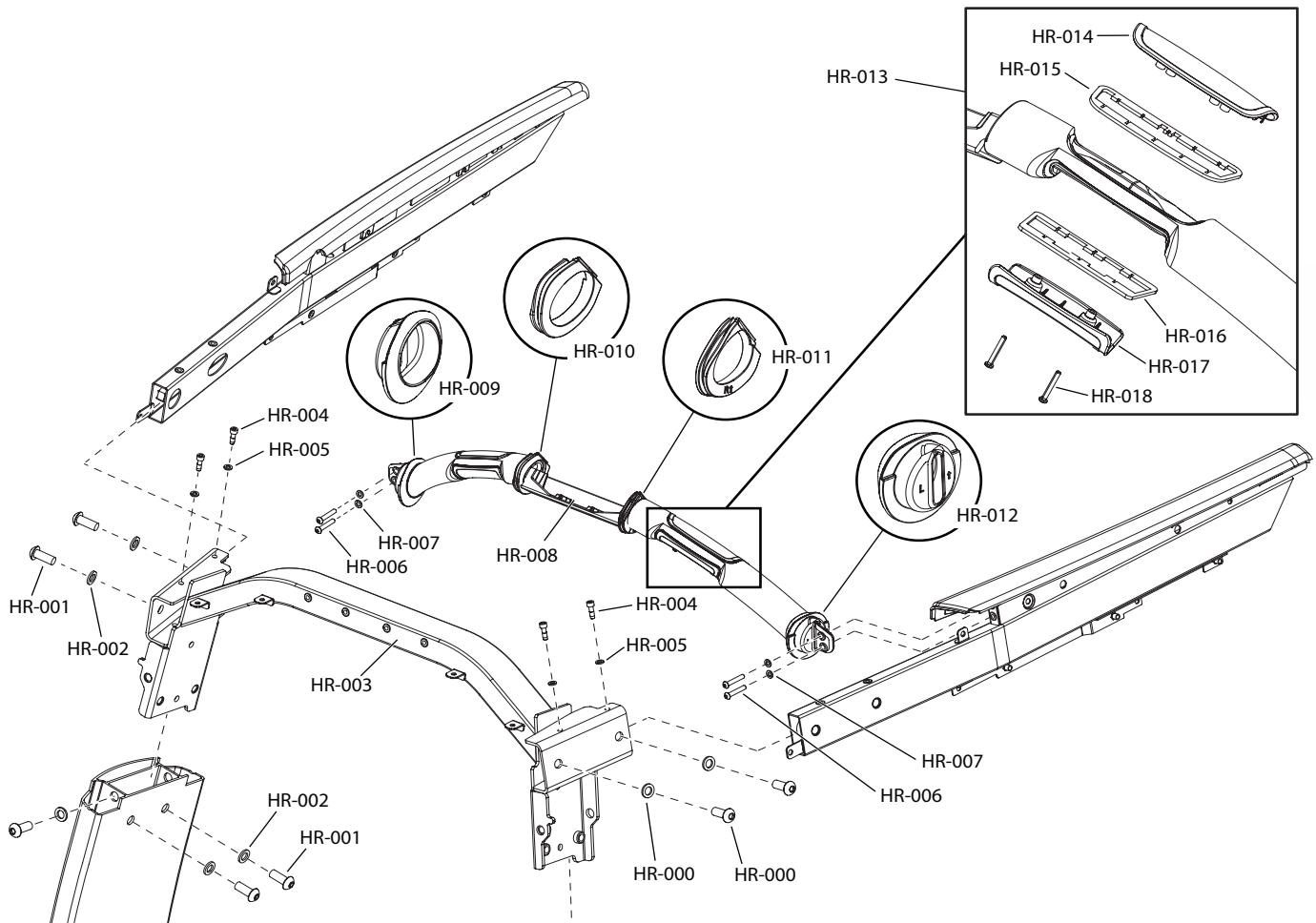
## Parts List

Item	Alpha Code	Part Number	Description
CA-001	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1953	Rear Console Cover Screw (2)
CA-002	TEU, PEU	AK65-00090-0000	Rear Console Cover w/ Decal
	AST, ASH, ASM, ASP, ASR	AK65-00090-2400	Rear Console Cover w/ Decal
CA-003	TEU, PEU	0K65-01189-0000	LCD Access Cover
	AST, ASH, ASM, ASP, ASR	0K65-01189-2400	LCD Access Cover
CA-004	TEU, PEU, AST, ASH, ASM, ASP, ASR	1018712-0001	M6 X 85 Screw (4)
CA-005	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0488	Washer (8)
CA-006	TEU, PEU	0017-00101-2108	Console Mounting Screws (5)
	ASH, ASM, ASR	0017-00101-1995	Console Mounting: Screws (Achieve) (4)
CA-007	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK65-00130-0000	Console Bridge Weldment
CA-008	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1953	Neck Spacer Screws
CA-009	TEU, PEU	0K65-01188-0000	Console Neck Spacer
	AST, ASH, ASM, ASP, ASR	0K65-01188-2400	Console Neck Spacer
CA-010	TEU, PEU, ASM, ASH, ASR	0017-00101-2108	Console Mounting: Screws, Lower (Achieve) (2)
CA-011	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00103-0378	M6 Nut (4)

**Note 1:** for Console Parts information refer to the applicable console *Parts Manual*

# Heart Rate System

## Ergo Bar Components



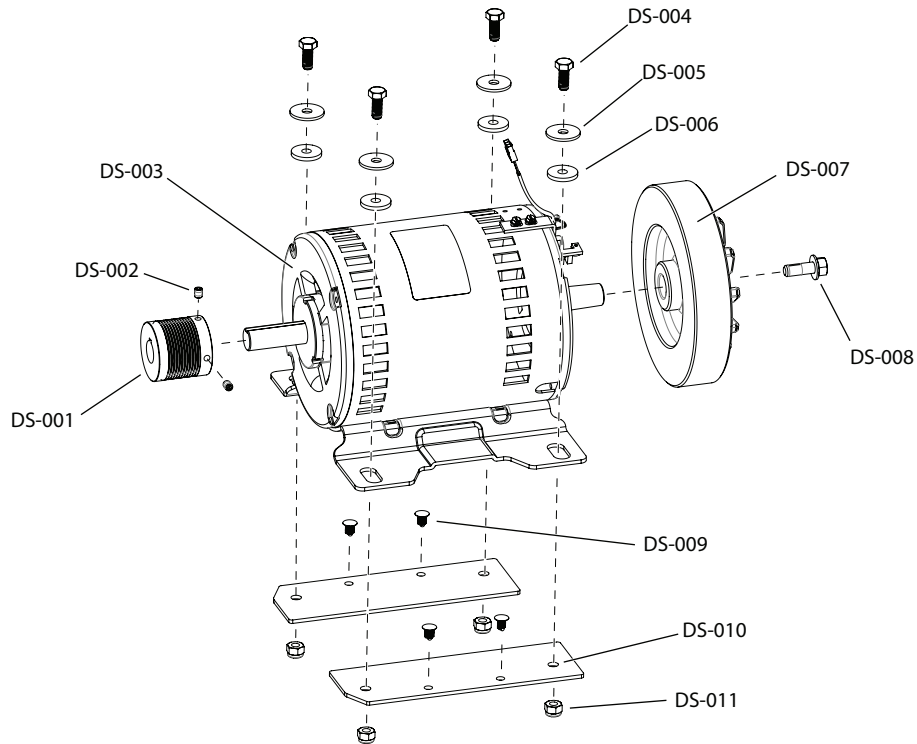
Item	Alpha Code	Part Number	Description
HR-001	TEU, PEU	0017-00101-1984	Arctic Silver Bridge Weldment Mounting Screw
	AST, ASP	0017-00101-2110	Black Bridge Weldment Mounting Screw
HR-002	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0489	Flat Washer
HR-003	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK65-00129-0000	Bridge Weldment with AVK inserts
		AK65-00013-0000	Bridge Weldment without AVK inserts
HR-004	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1902	Screw (4)
HR-005	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0488	Flat Washer (4)
HR-006	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1954	Mounting Screw (4)
HR-007	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0488	Flat Washers (4)
HR-008	TEU, PEU	AK65-00014-0000	Arctic Silver Ergo Bar Assembly
	AST, ASH, ASM, ASP, ASR	AK65-00014-2400	Charcoal Gray Ergo Bar Assembly
HR-009	TEU, PEU	0K65-01203-0001	Outer Ergo Bar Gasket (Right)
	AST, ASH, ASM, ASP, ASR	0K65-01203-0701	Outer Ergo Bar Gasket (Right)
HR-010	TEU, PEU	0K65-01204-0002	Inner Ergo Bar Gasket (Left)
	AST, ASH, ASM, ASP, ASR	0K65-01204-0702	Inner Ergo Bar Gasket (Left)
HR-011	TEU, PEU	0K65-01204-0001	Inner Ergo Bar Gasket (Right)
	AST, ASH, ASM, ASP, ASR	0K65-01204-0701	Inner Ergo Bar Gasket (Right)

<b>Item</b>	<b>Alpha Code</b>	<b>Part Number</b>	<b>Description</b>
HR-012	TEU, PEU	0K65-01203-0002	Outer Ergo Bar Gasket (Left)
	AST, ASH, ASM, ASP, ASR	0K65-01203-0702	Outer Ergo Bar Gasket (Left)
HR-013	TEU, PEU	GK65-00002-0002	Shadow Gray HR Sensor Kit
HR-014	TEU, PEU	AK65-00016-0241	Heart Rate Electrode (Top)
	AST, ASH, ASM, ASP, ASR	AK65-00016-2401	Heart Rate Electrode (Top)
HR-015	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01270-0000	Heart Rate Electrodes Gasket (Top)
HR-016	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01269-0000	Heart Rate Electrodes Gasket (Bottom)
HR-017	TEU, PEU	AK65-00016-0002	Heart Rate Electrode (Bottom)
	AST, ASH, ASM, ASP, ASR	AK65-00016-2402	Heart Rate Electrode (Bottom)
HR-018	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-2054	HR Mounting Screw (2)



# Drive System

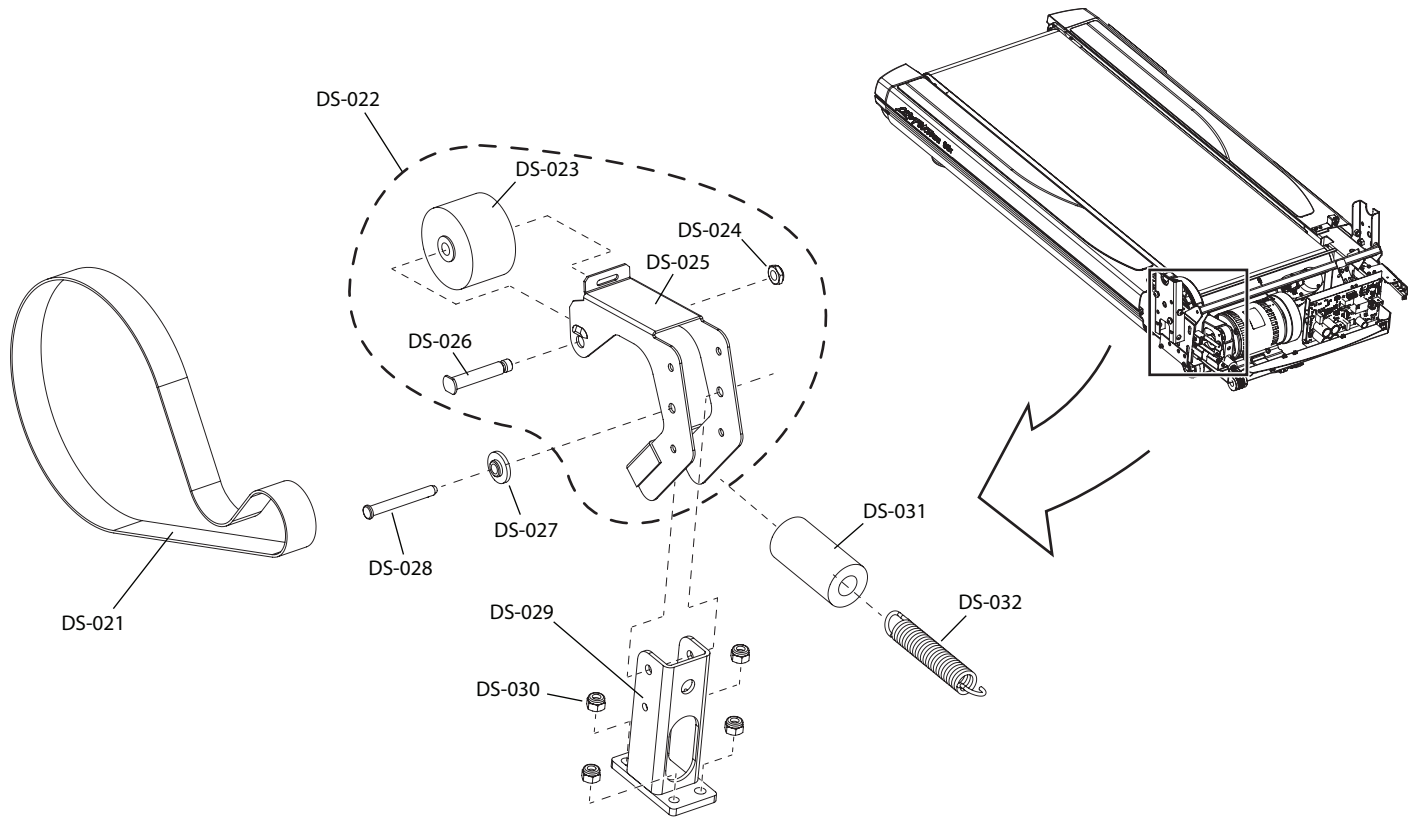
## Drive Motor Assembly



### Parts List

Item	Alpha Code	Part Number	Description
DS-001	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01057-0001	Drive Pulley
DS-002	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-0333	Set Screws
DS-003	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01386-0004	Driver Motor
DS-004	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1945	Hex Bolt (4)
DS-005	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0409	Washer (4)
DS-006	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01255-0000	Insulating Washers (4)
DS-007	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01221-0000	Flywheel with Fan
DS-008	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1885	Hex Bolt
DS-009	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00042-1212	Removable Rivet (4)
DS-010	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01256-0001	Insulating Pad
DS-011	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00103-0333	Lock Nut (4)

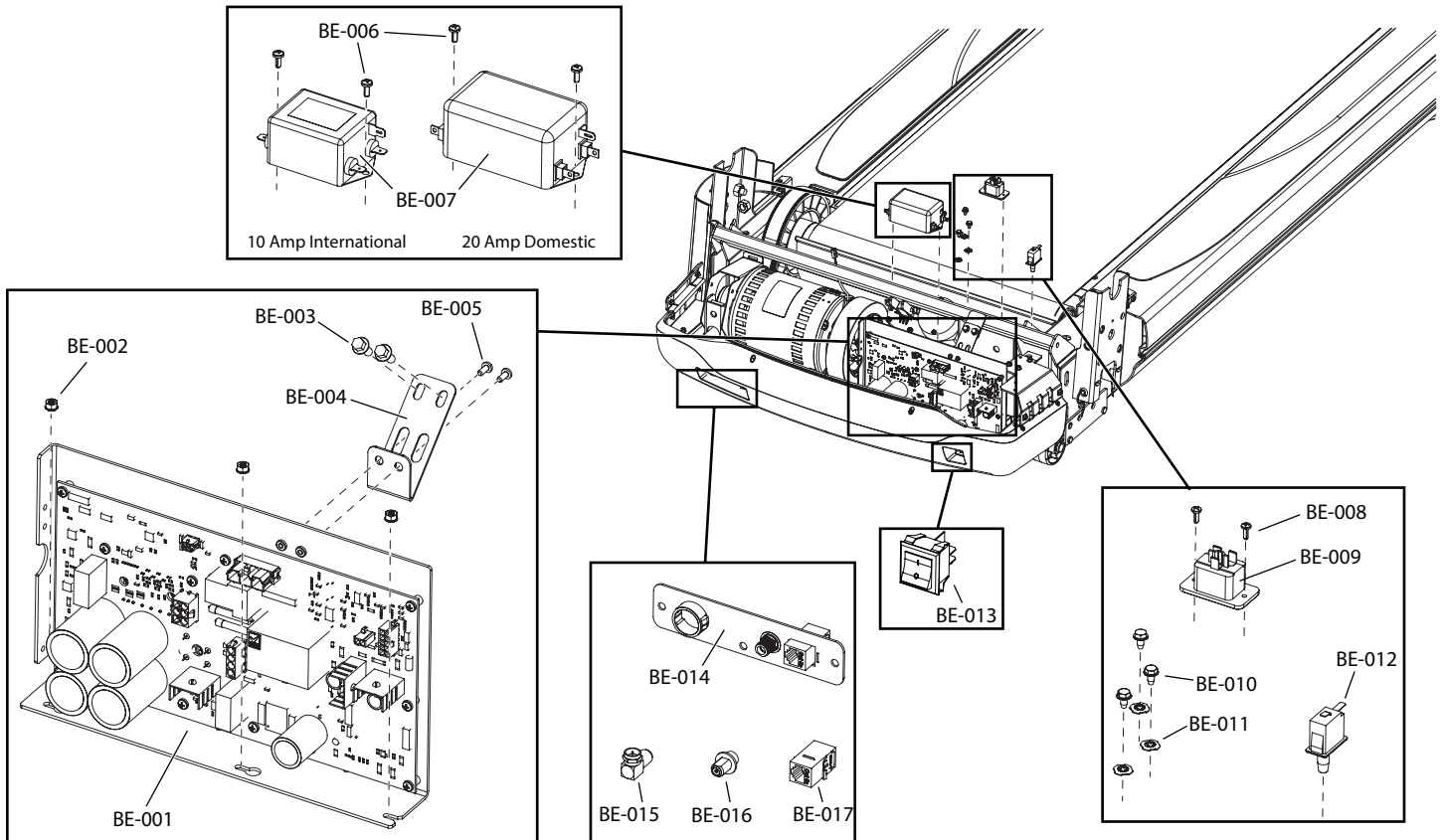
## Idler Assembly and Drive Belt



### Parts List

Item	Alpha Code	Part Number	Description
DS-021	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01114-0000	Poly-V Drive Belt
DS-022	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK65-00029-0000	Idler Assembly
DS-023	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K26-01731-0000	Plastic Idler
DS-024	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00103-0324	Nut
DS-025	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01113-0000	Idler Bracket
DS-026	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01084-0002	Threaded Shaft
DS-027	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01255-0000	Insulating Washer
DS-028	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00007-0248	Locking Pin
DS-029	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK65-00145-0000	Idler Support Bracket
DS-030	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00103-0333	Mounting Nut (4)
DS-031	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K26-02055-0000	Spring Damper
DS-032	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01085-0000	Extension Spring

# Base Frame Electronics

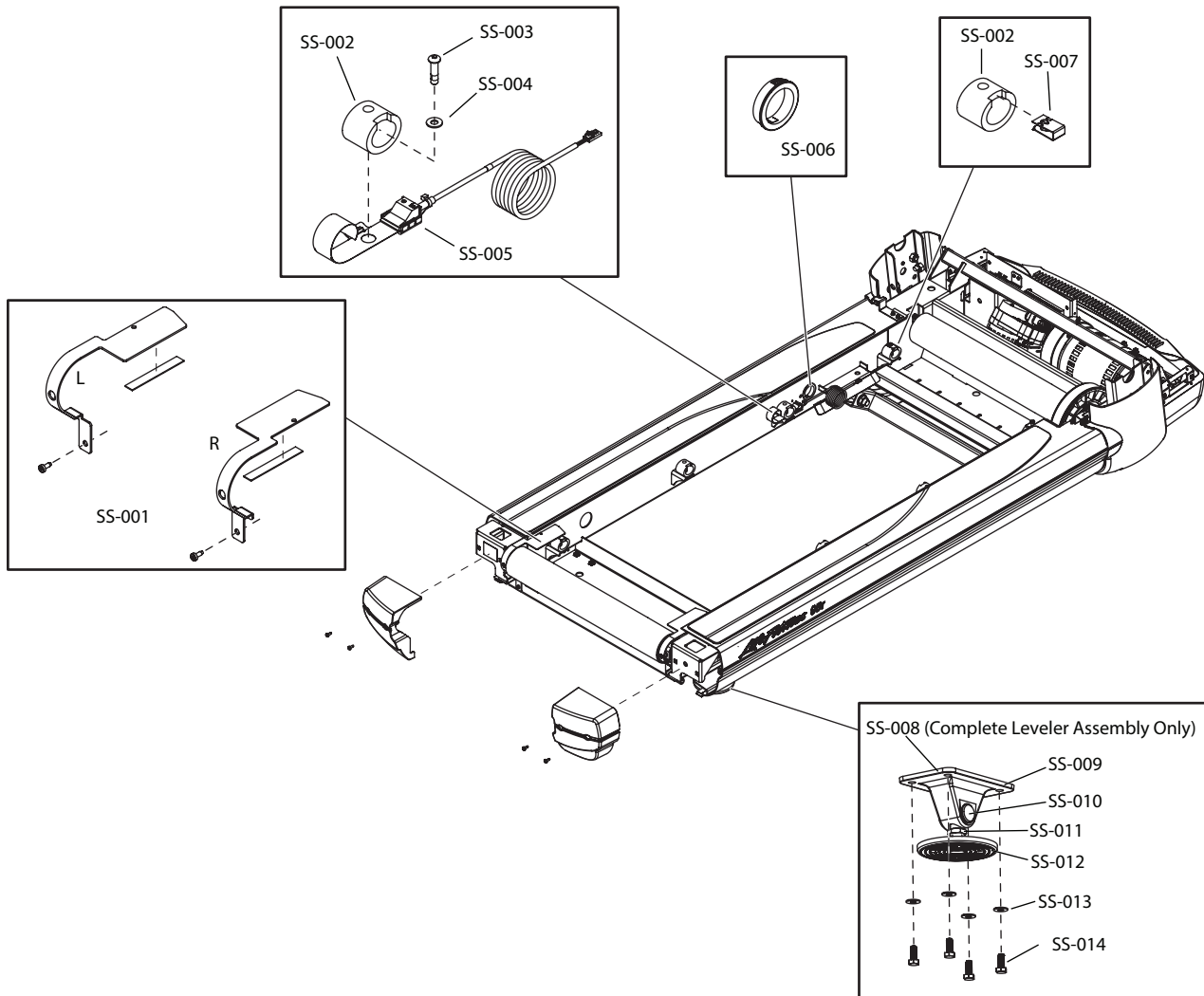


## Parts List

Item	Alpha Code	Part Number	Description
BE-001	TEU, AST, ASH, ASR	AK75-00005-0000	AC Motor Controller, Commercial, 120V
	TEU, AST, ASH, ASR	AK75-00005-0001	AC Motor Controller, Commercial, 230V
	PEU, ASM, ASP	AK75-00005-0002	AC Motor Controller, Consumer, 120V
	PEU, ASM, ASP	AK75-00005-0003	AC Motor Controller, Consumer, 230V
BE-002	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00103-0350	Hex Nut (3)
BE-003	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1960	M6 X1.00-6G6GX 16 DIN UNS HXW TT ST ZN
BE-004	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01214-0001	Controller Brace
BE-005	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1878	M 4X0.70-6g6gX 10 ISO PHL PAN MS ST ZN B
BE-007	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00003-1015	20 amp Line Filter (DOM)
	AST, ASH, ASM, ASP, ASR	0017-00003-0898	10 amp Line Filter (INT)
BE-008	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1969	IEC Receptacle Mounting Screw
BE-009	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00003-0949	IEC Receptacle
BE-010	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-0883	Ground S crews (3)
BE-011	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0460	Washer
BE-012	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00032-0195	Home Switch
BE-013	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00032-0198	On/Off Switch
BE-014	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK65-00082-0000	Comm Port Plate Assembly
BE-015	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00021-2810	F-Type Right Angle Adaptor
BE-016	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00021-2846	F-Type Panel Connector
BE-017	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00021-3195	Phone Jack Panel Receptacle

# Stride (Walking) System

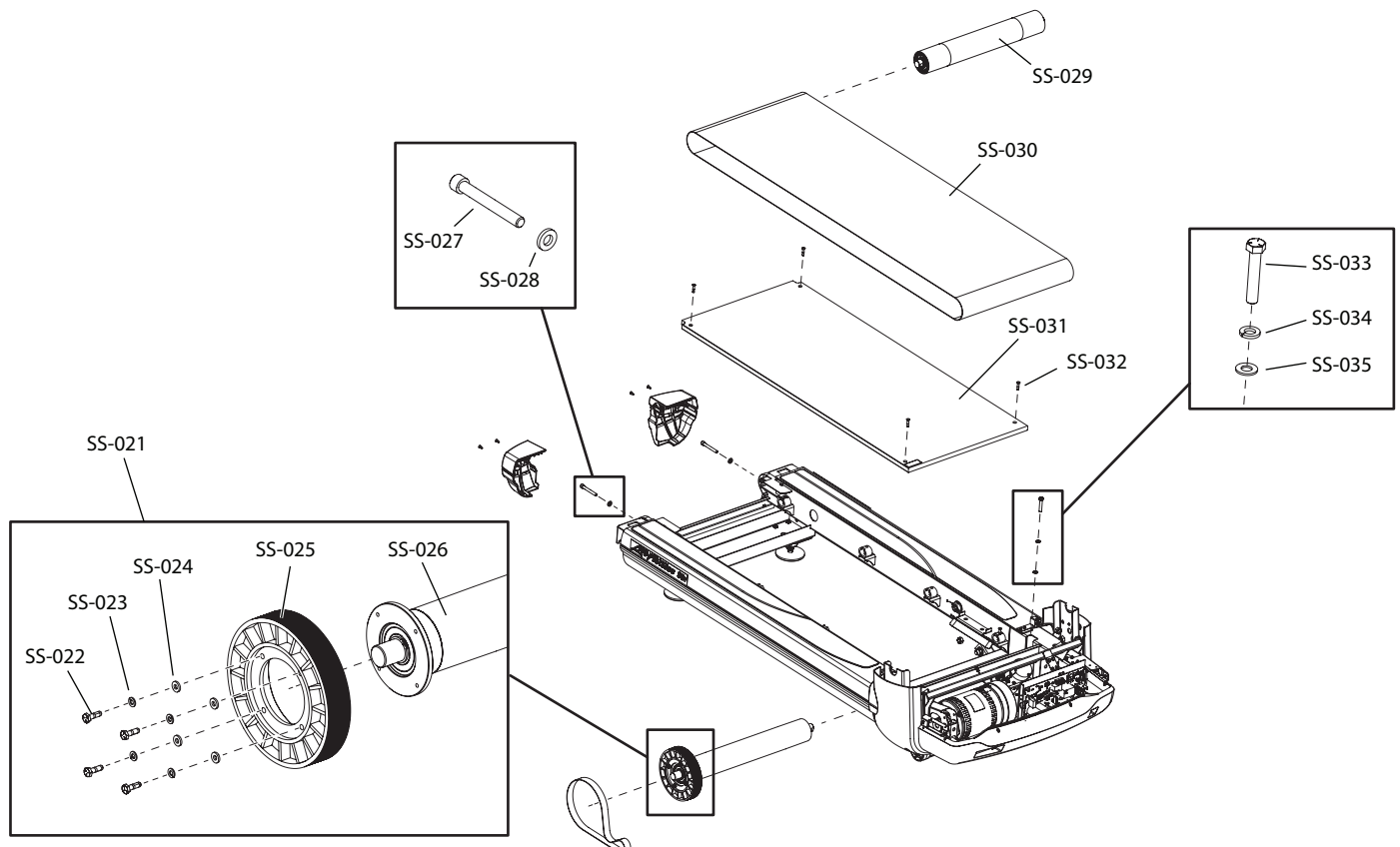
## Deck Springs, Stride Sensor, Roller Guards, Leg Leveler Assembly



### Parts List

Item	Alpha Code	Part Number	Description
SS-001	TEU, PEU, AST, ASH, ASM, ASP, ASR	GK65-00002-0001	Roller Guard Kit
SS-002	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K40-01026-0002	Deck Spring (8)
SS-003	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1652	Spring Mounting Screw (8)
SS-004	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0072	Flat Washer (8)
SS-005	TEU, AST, ASH, ASR	AK58-00560-0000	Stride Sensor Assembly
SS-006	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00042-1180	Snap Bushing
SS-007	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00103-0198	Tinnerman Clip (4)
SS-008	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK58-00370-0000	Leg Leveler Assembly
SS-009	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01083-0000	Leveler Bracket
SS-010	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01098-0000	Pivot Pin
SS-011	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01099-0000	Stop Nut
SS-012	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01110-0000	Leveler Foot
SS-013	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0159	Washer (4)
SS-014	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1945	Bolt (4)

## Belt, Deck and Rollers

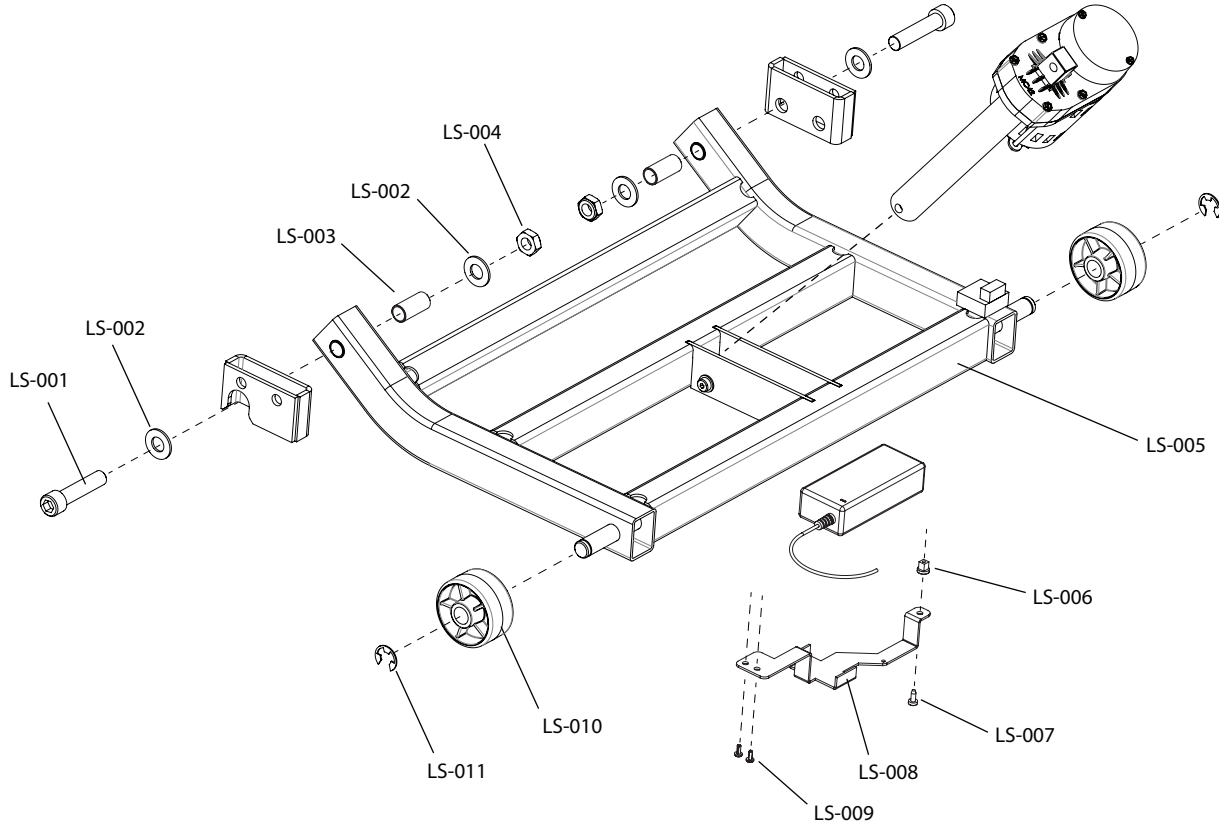


### Parts List

Item	Alpha Code	Part Number	Description
SS-021	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK65-00067-0000	Front Roller Assembly
SS-022	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1632	Hex Bolt (4)
SS-023	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0330	Flat Washers (4)
SS-024	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0005	Lock Washer (4)
SS-025	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01105-0000	Drive Pulley
SS-026	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01195-0000	Front Roller
SS-027	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1880	Rear Roller Tension Bolts
SS-028	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0492	Flat Washer (2)
SS-029	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01199-0000	Rear Roller
SS-030	TEU, AST, ASR, ASM, ASP	0K65-01002-0000	Striding Belt
	PEU	0K65-01272-0000	Striding Belt
	IFI, ASH	0K65-01267.0000	Striding Belt (IFI)
SS-031	TEU, AST, ASH, ASR, ASM, ASP	0K65-01263-0000	Deck
	PEU	0K65-01273-0000	Deck
SS-032	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1775	Deck Screws
SS-033	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-0974	Mounting Bolt
SS-034	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0006	Lock Washer
SS-035	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0043	Flat Washer

# Lift System

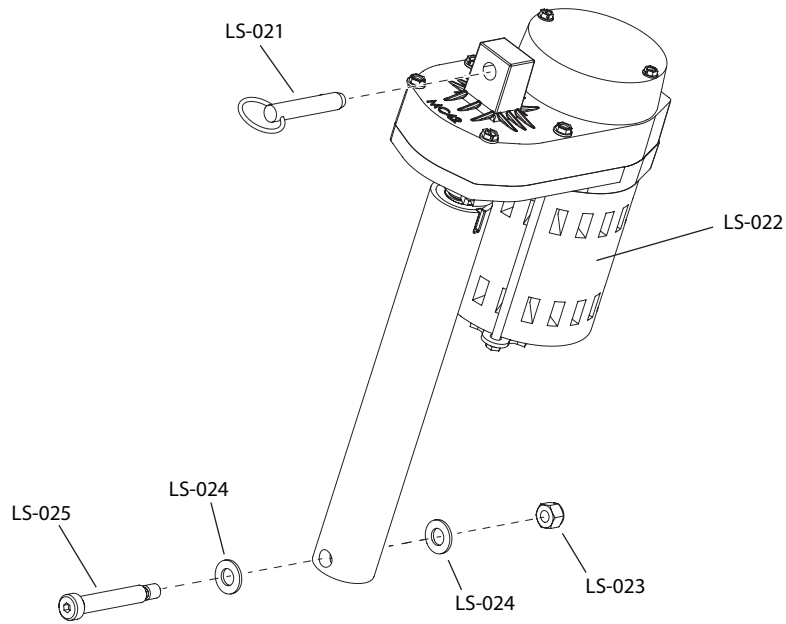
## Lift Frame and Wheels



### Parts List

Item	Alpha Code	Part Number	Description
LS-001	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1777	Lift Frame Mounting Bolt (2)
LS-002	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0259	Washer (4)
LS-003	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K58-01089-0000	Sleeve Bushings (2)
LS-004	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00103-0285	Lift Frame Mounting Nuts (2)
LS-005	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK65-00137-0000	Painted Lift Frame Weldment
LF-006	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00042-0326	Power Supply Grommet (1)
LF-007	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1776	Power Supply Grommet Screw (1)
LF-008	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K92-01077-0000	Power Supply Mounting Bracket
LF-009	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1968	Power Supply Mounting Screw (2)
LS-010	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01245-0000	Lift Wheels (2)
LS-011	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00100-0249	Snap Rings

## Lift Motor and Hardware

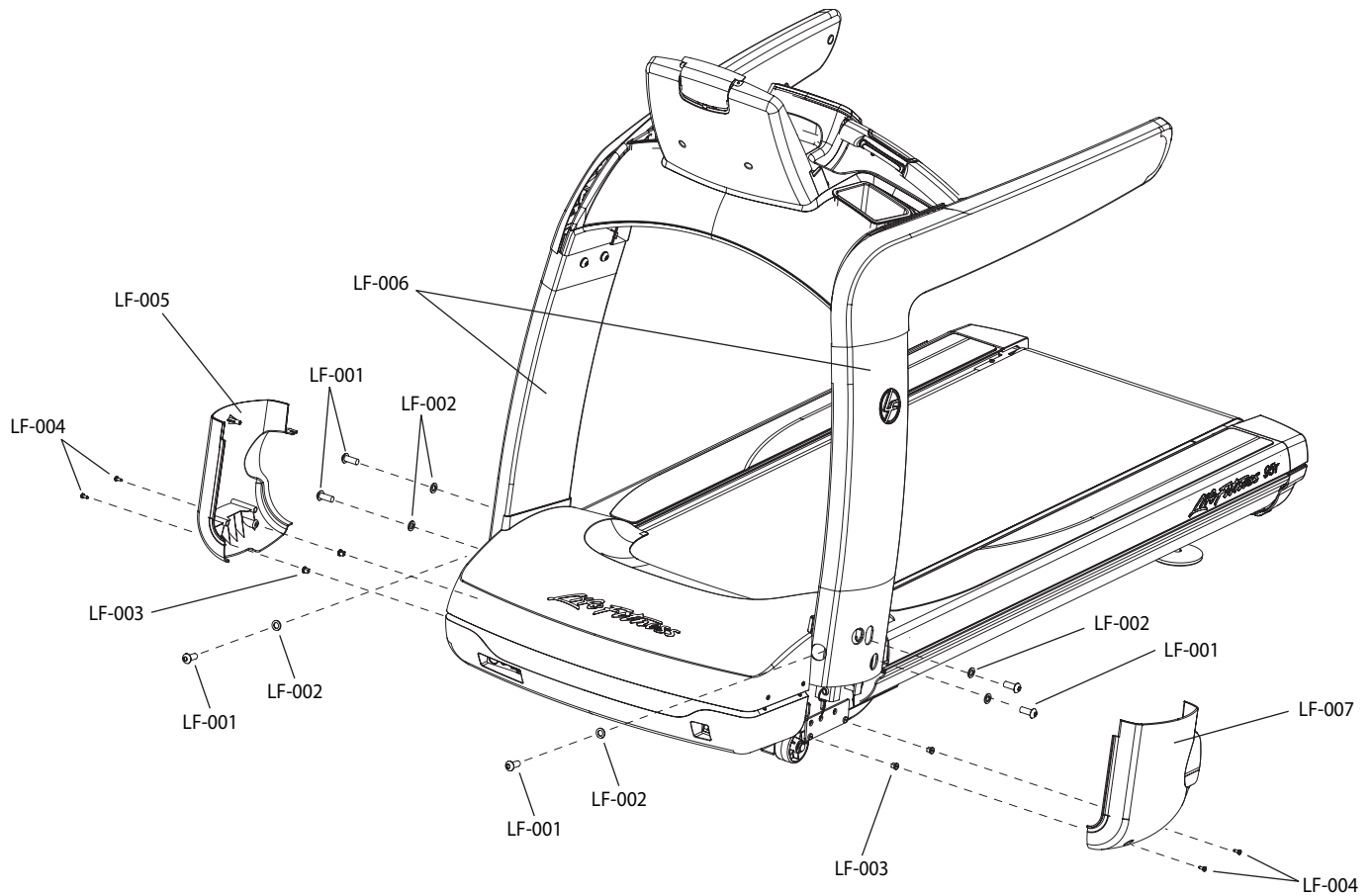


### Parts List

Item	Alpha Code	Part Number	Description
LS-021	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00007-0275	Ring Grip Pin
LS-022	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01192-0001	Lift Motor 115V
	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01192-0002	Lift Motor 230V
LS-023	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00103-0027	Nut
LS-024	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0043	Washer (2)
LS-025	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-2038	Bolt

# Lower Frame

## Uprights and Covers

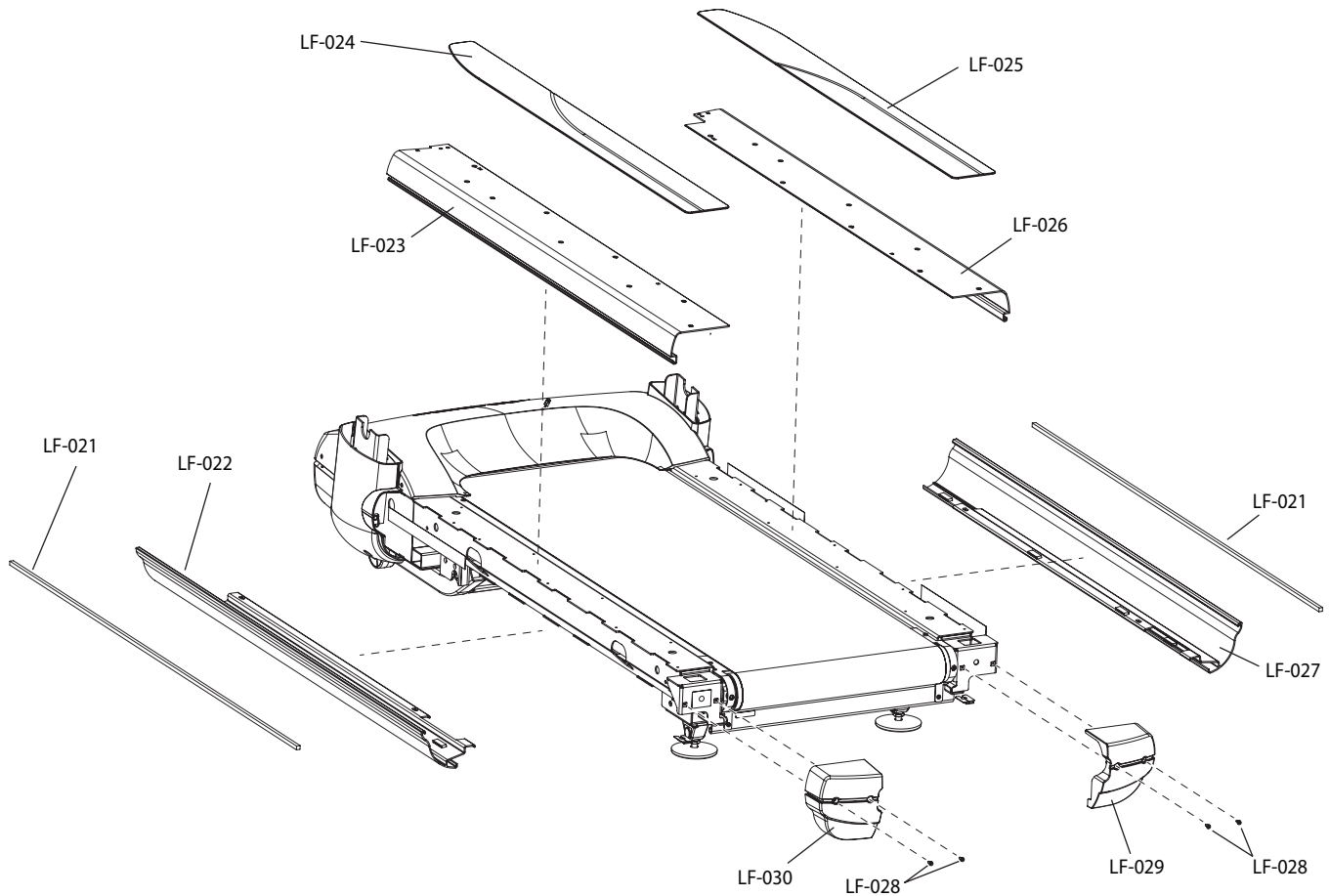


### Parts List

Item	Alpha Code	Part Number	Description
LF-001	PEU, ASM, ASP	0017-00101-1984	Upright Mounting Bolts (6)
LF-002	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00104-0489	Washer (6)
LF-003	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00042-0326	Plastic Grommets
LF-004	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1776	Upright Cover Mounting Screw (4)
LF-005	TEU, PEU	0K65-01127-0001	Right Upright Cover
	AST, ASH, ASM, ASP, ASR	0K65-01127-2401	Right Upright Cover
LF-006	TEU, ASH, ASR	GK65-00002-0010	Right or Left Upright Assembly (Arctic Silver)
	AST	AK65-00069-2100	Right or Left Upright Assembly (Pearl White)
	AST	AK65-00069-2200	Right or Left Upright Assembly (Titanium)
	AST	AK65-00069-2300	Right or Left Upright Assembly (Metallic Black)
LF-006*	PEU, ASM	GK65-00002-0013	Right or Left Upright Assembly (PCST) (Arctic Silver)
	ASP	AK65-00069-2101	Right or Left Upright Assembly (PCST) (Pearl White)
	ASP	AK65-00069-2201	Right or Left Upright Assembly (PCST) (Titanium)
	ASP	AK65-00069-2301	Right or Left Upright Assembly (PCST) (Metallic Black)
LF-007	TEU, PEU	0K65-01127-0002	Left Upright Cover
	AST, ASH, ASM, ASP, ASR	0K65-01127-2402	Left Upright Cover



## Anti-Slip Pad, Extrusions and Rear End Caps

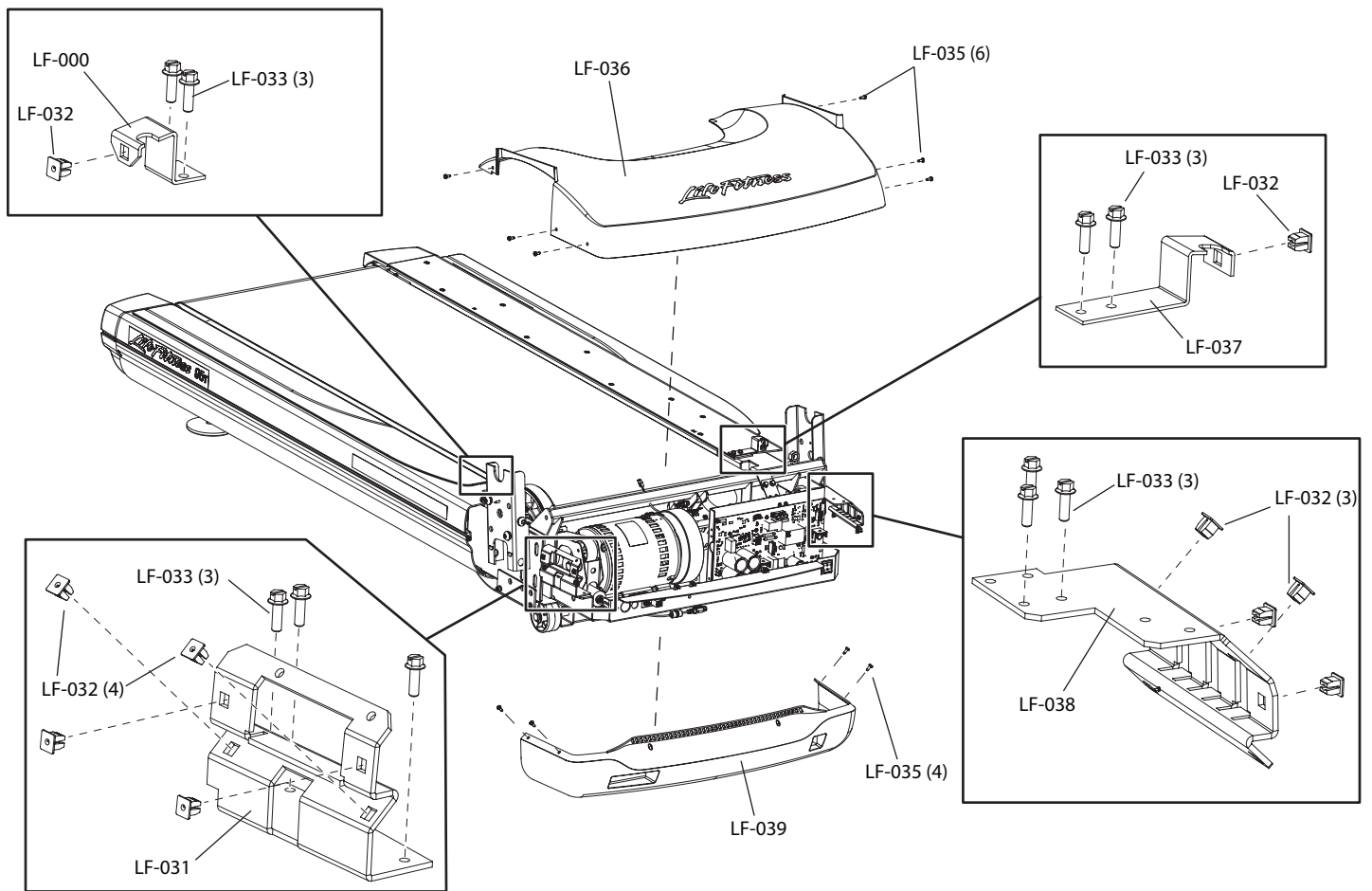


### Parts List

Item	Alpha Code	Part Number	Description
LF-021	TEU, PEU	0K65-01259-0000	Lower Extrusion Spacer
LF-022	TEU, PEU, AST, ASH, ASM ASP, ASR	AK65-00093-0004	LH Lower Frame Extrusion Assembly (Arctic Silver)
	AST, ASP	AK65-00093-2104	LH Lower Frame Extrusion Assembly (Pearl White)
	AST, ASP	AK65-00093-2204	LH Lower Frame Extrusion Assembly (Titanium)
	AST, ASP	AK65-00093-2304	LH Lower Frame Extrusion Assembly (Metallic Black)
LF-023	AST, ASP	AK65-00076-2104	Left Upper Extrusion/Anti-slip Pad Kit (Pearl White)
	AST, ASP	AK65-00076-2204	Left Upper Extrusion/Anti-slip Pad Kit (Titanium)
	AST, ASP	AK65-00076-2304	Left Upper Extrusion/Anti-slip Pad Kit (Metallic Black)
LF-024	TEU, PEU	0K65-01190-0002	LEFT ANTI-SLIP PAD
LF-025	TEU, PEU	0K65-01190-0001	RIGHT ANTI-SLIP PAD
LF-026	AST, ASP	AK65-00076-2103	Right Upper Extrusion/Anti-slip Pad Kit (Pearl White)
	AST, ASP	AK65-00076-2203	Right Upper Extrusion/Anti-slip Pad Kit (Titanium)
	AST, ASP	AK65-00076-2303	Right Upper Extrusion/Anti-slip Pad Kit (Metallic Black)

Item	Alpha Code	Part Number	Description
LF-027	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK65-00093-0003	RH Lower Frame Extrusion Assembly (Arctic Silver)
	AST, ASP	AK65-00093-2103	RH Lower Frame Extrusion Assembly (Pearl White)
	AST, ASP	AK65-00093-2203	RH Lower Frame Extrusion Assembly (Titanium)
	AST, ASP	AK65-00093-2303	RH Lower Frame Extrusion Assembly (Metallic Black)
LF-028	TEU, PEU	0017-00101-1776	End Cap Mounting Screw (2 per cap)
LF-029	TEU, PEU	GK65-00002-0023	End Cap - right rear
	AST, ASH, ASM, ASP, ASR	OK65-01065-2401	End Cap - right rear
LF-030	TEU, PEU	GK65-00002-0022	End Cap - left rear
	AST, ASH, ASM, ASP, ASR	OK65-01065-2402	End Cap - left rear
LF-031	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00042-1142	Grommet
LF-032	AST, ASH, ASM, ASP, ASR	OK65-01353-0000	Lower Extrusion Support Bracket (Not Shown)
LF-033	AST, ASH, ASM, ASP, ASR	0017-00101-2011	Lower Extrusion Bracket Mounting Screw (Not Shown)
LF-034	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK65-00124-0000	End Cap Clip (2) (Not Shown)

## Motor Covers, Brackets and Mounting Hardware

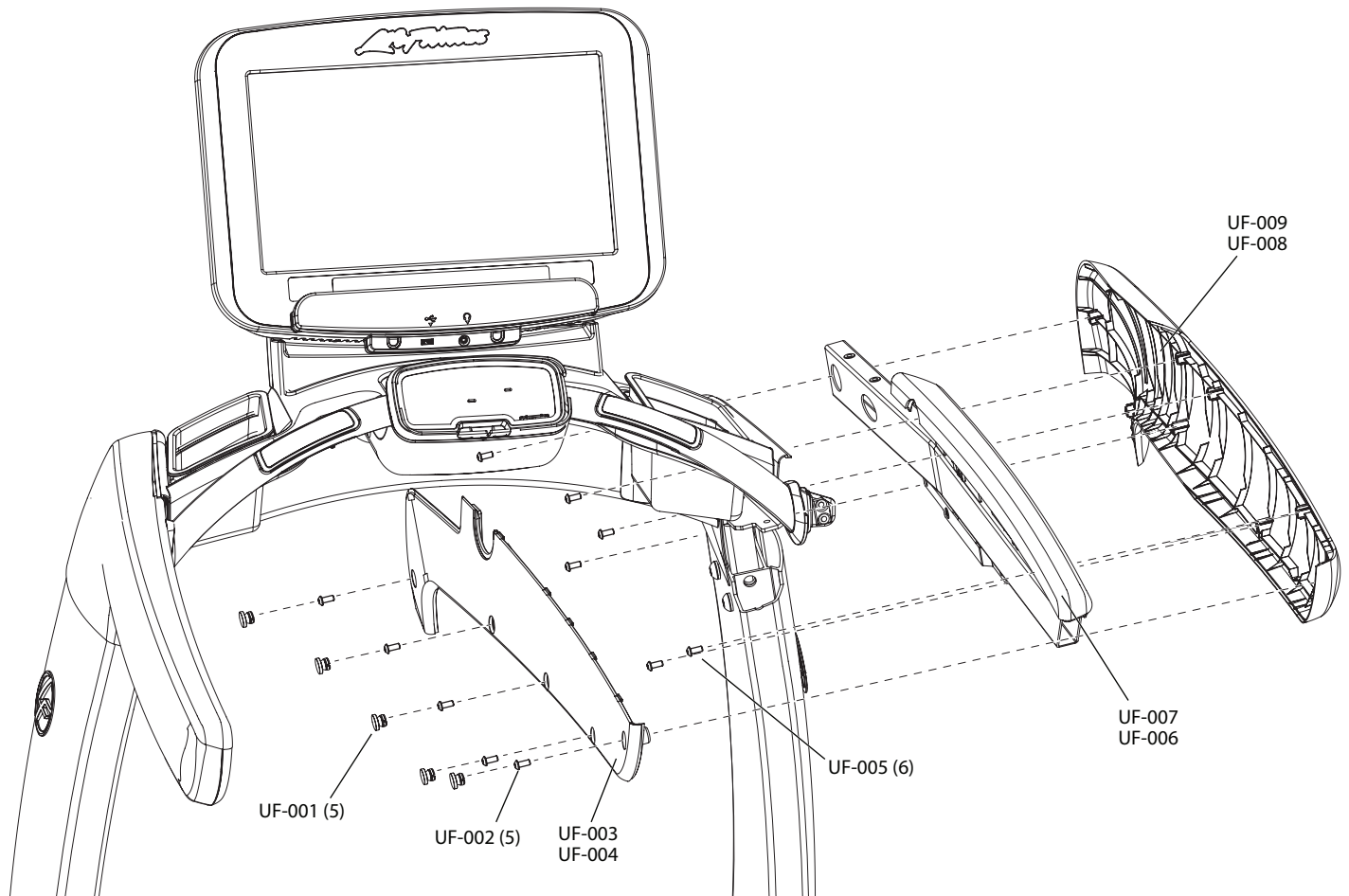


## Parts List

Item	Alpha Code	Part Number	Description
LF-031	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01134-0001	Motor Cover Bracket - front right
LF-032	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00042-1147	Nylon Screw Grommet
LF-033	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1961	Mounting Screws (3)
LF-034	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01135-0001	Motor Cover Bracket - rear right
LF-035	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1776	Mounting Screw (6)
LF-036	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01125-0000	Top Motor Cover
	AST, ASH, ASM, ASP, ASR	0K65-01125-2400	Top Motor Cover
LF-037	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01135-0002	Motor Cover Bracket - rear left
LF-038	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01134-0002	Motor Cover Bracket - front left
LF-039	TEU, PEU	0K65-01126-0001	Bottom Motor Cover
	AST, ASH, ASM, ASP, ASR	0K65-01126-2401	Bottom Motor Cover
LF-040	TEU, PEU, AST, ASH, ASM, ASP, ASR	0K65-01297-0000	Power Supply Bracket

# Upper Frame

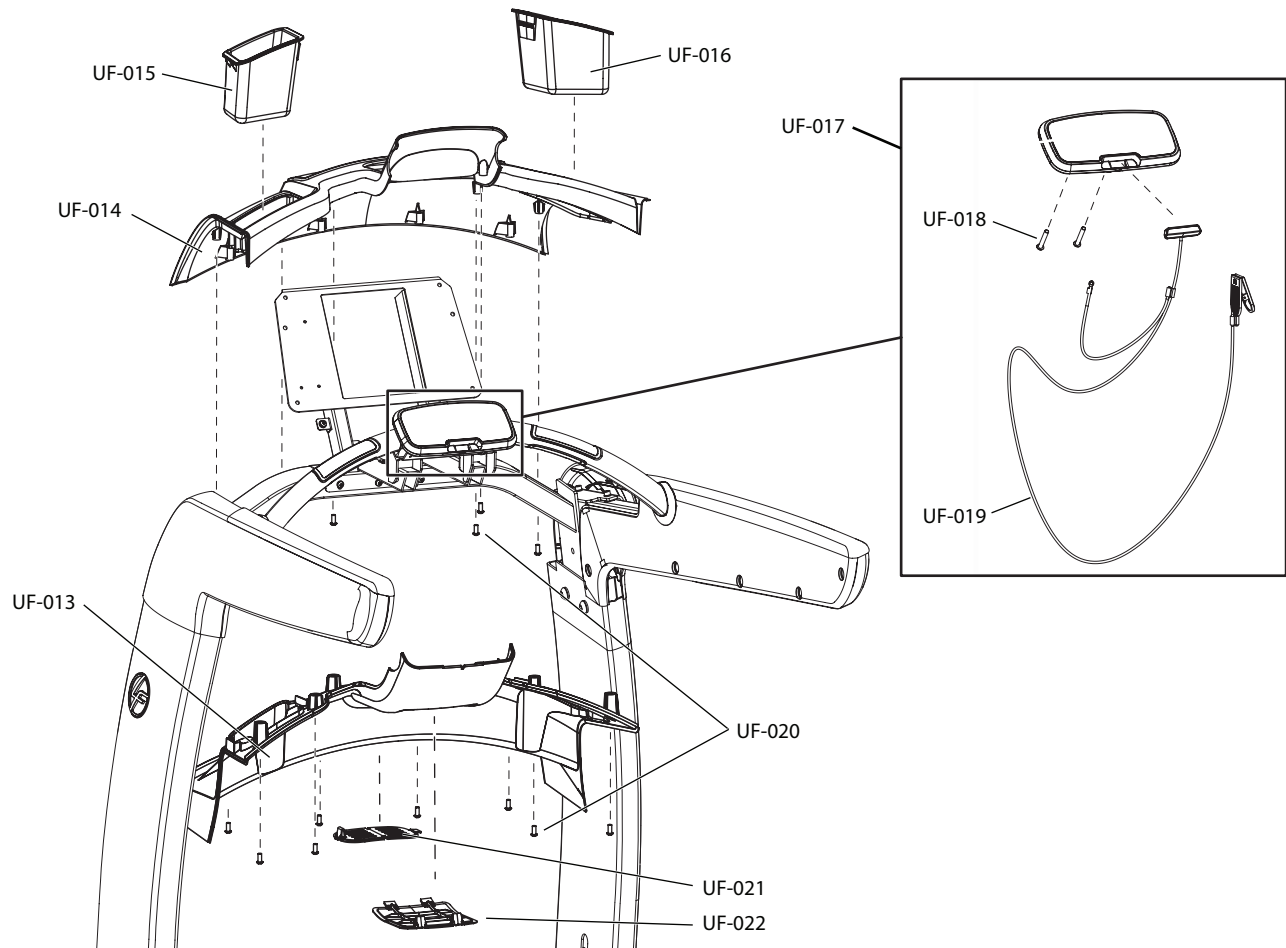
## Handrail and Covers



### Parts List

Item	Alpha Code	Part Number	Description
UF-001	TEU, PEU	0K65-01225-0000	Inner Handrail Plug
	AST, ASH, ASM, ASP, ASR	0K65-01225-0700	Inner Handrail Plug
UF-002	TEU, PEU	0017-00101-1953	Inner Handrail Mounting Screw
UF-003	TEU, PEU	0K65-01168-0002	Left Inner Handrail Cover
	AST, ASH, ASM, ASP, ASR	0K65-01168-2402	Left Inner Handrail Cover
UF-004	TEU, PEU	0K65-01168-0001	Right Inner Handrail Cover
	AST, ASH, ASM, ASP, ASR	0K65-01168-2401	Right Inner Handrail Cover
UF-005	TEU, PEU	0017-00101-1953	Outer Handrail Mounting Screw
UF-006	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK65-00077-0002	Left Handrail Assembly
UF-007	TEU, PEU, AST, ASH, ASM, ASP, ASR	AK65-00077-0001	Right Handrail Assembly
UF-008	TEU, PEU	0K65-01167-0002	Left Outer Handrail Cover
	AST, ASH, ASM, ASP, ASR	0K65-01167-2402	Left Outer Handrail Cover
UF-009	TEU, PEU	0K65-01167-0001	Right Outer Handrail Cover
	AST, ASH, ASM, ASP, ASR	0K65-01167-2401	Right Outer Handrail Cover

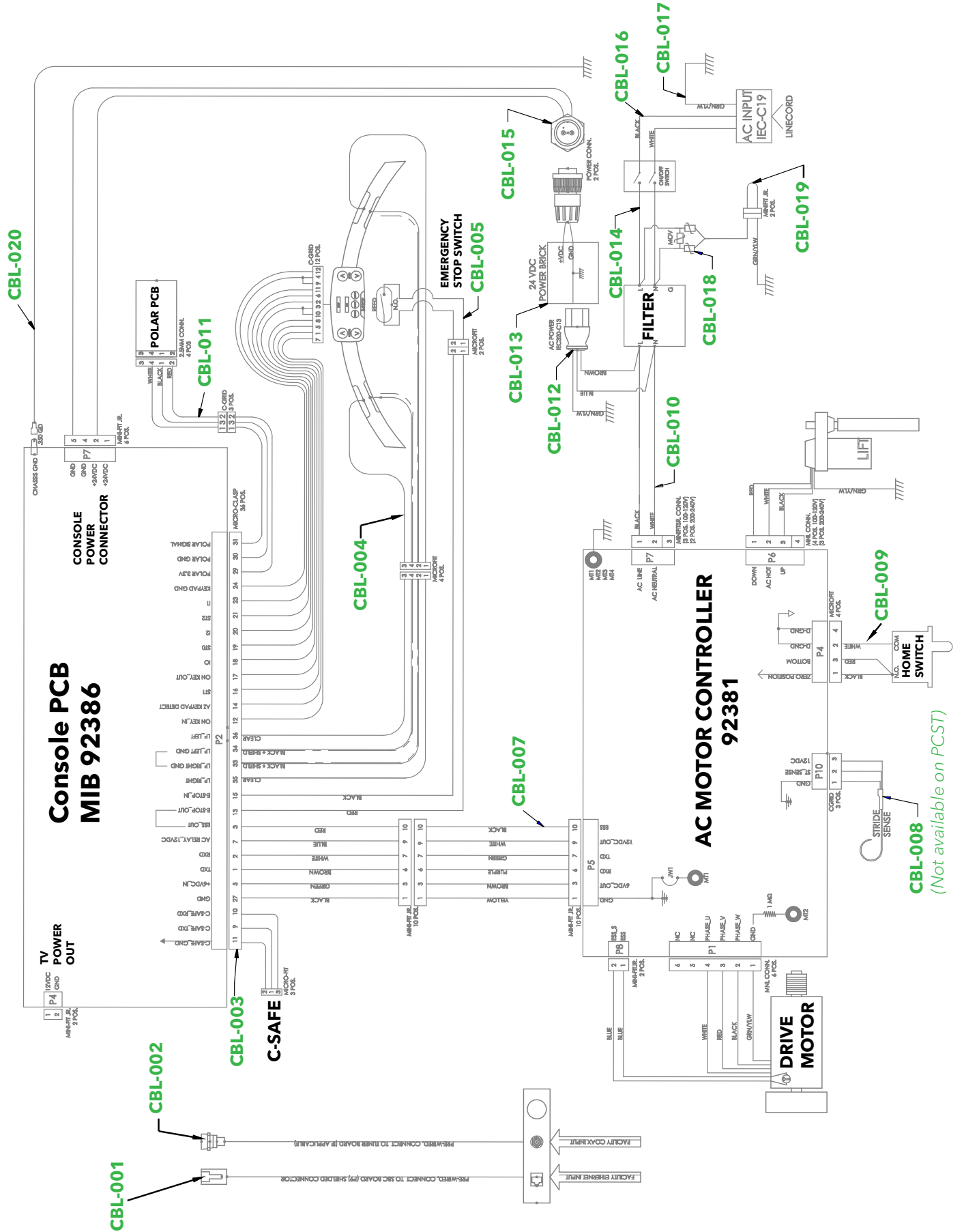
# Bridge Cover and Activity Zone



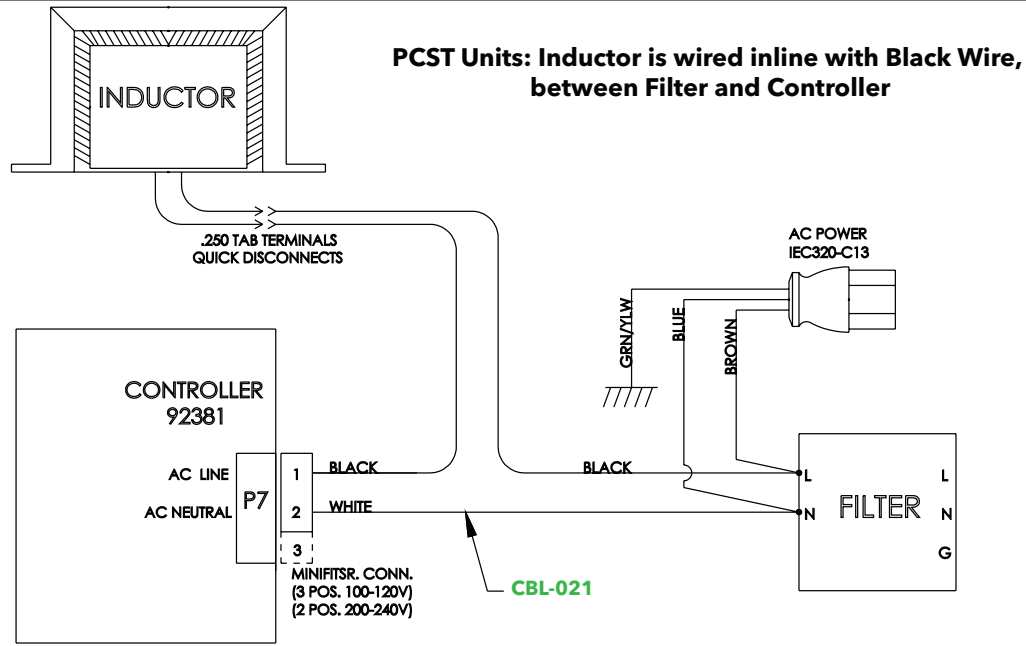
## Parts List

Item	Alpha Code	Part Number	Description
UF-013	TEU, PEU	AK65-00086-0000	Bottom Bridge Cover Assembly
	AST, ASH, ASM, ASP, ASR	AK65-00086-2400	Bottom Bridge Cover Assembly
UF-014	TEU, PEU	0K65-01051-0000	Top Bridge Cover
	AST, ASH, ASM, ASP, ASR	0K65-01051-2400	Top Bridge Cover
UF-015	TEU, PEU	0K65-01174-0002	Cup Holders Left
	AST, ASH, ASM, ASP, ASR	0K65-01174-2402	Cup Holders Left
UF-016	TEU, PEU	0K65-01174-0001	Cup Holders Right
	AST, ASH, ASM, ASP, ASR	0K65-01174-2401	Cup Holders Right
UF-017	TEU, PEU	AK65-00015-0002	Activity Zone Assembly
	AST, ASP	AK65-00015-2402	Activity Zone Assembly
	ASH	AK65-00015-2401	Activity Zone Assembly
	ASM, ASR	AK65-00015-2400	Activity Zone Assembly
UF-018	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1954	Mounting Screws (2)
UF-019	TEU, PEU, AST, ASM, ASP, ASR	AK65-00037-0002	Stop Switch and Tether Assembly
	IFI, ASH	AK65-00037-0001	Stop Switch and Tether Assembly
UF-020	TEU, PEU, AST, ASH, ASM, ASP, ASR	0017-00101-1953	Bridge Cover Mounting Screws (10)
UF-021	TEU, PEU	0K65-01208-0000	Bridge Access Door
	AST, ASH, ASM, ASP, ASR	0K65-01208-2400	Bridge Access Door
UF-022	TEU, PEU	0K65-01053-0000	Bezel Access Door
	AST, ASH, ASM, ASP, ASR	0K65-01053-2400	Bezel Access Door

# Electric Wiring Diagrams and Cable Parts List - DISCOVER



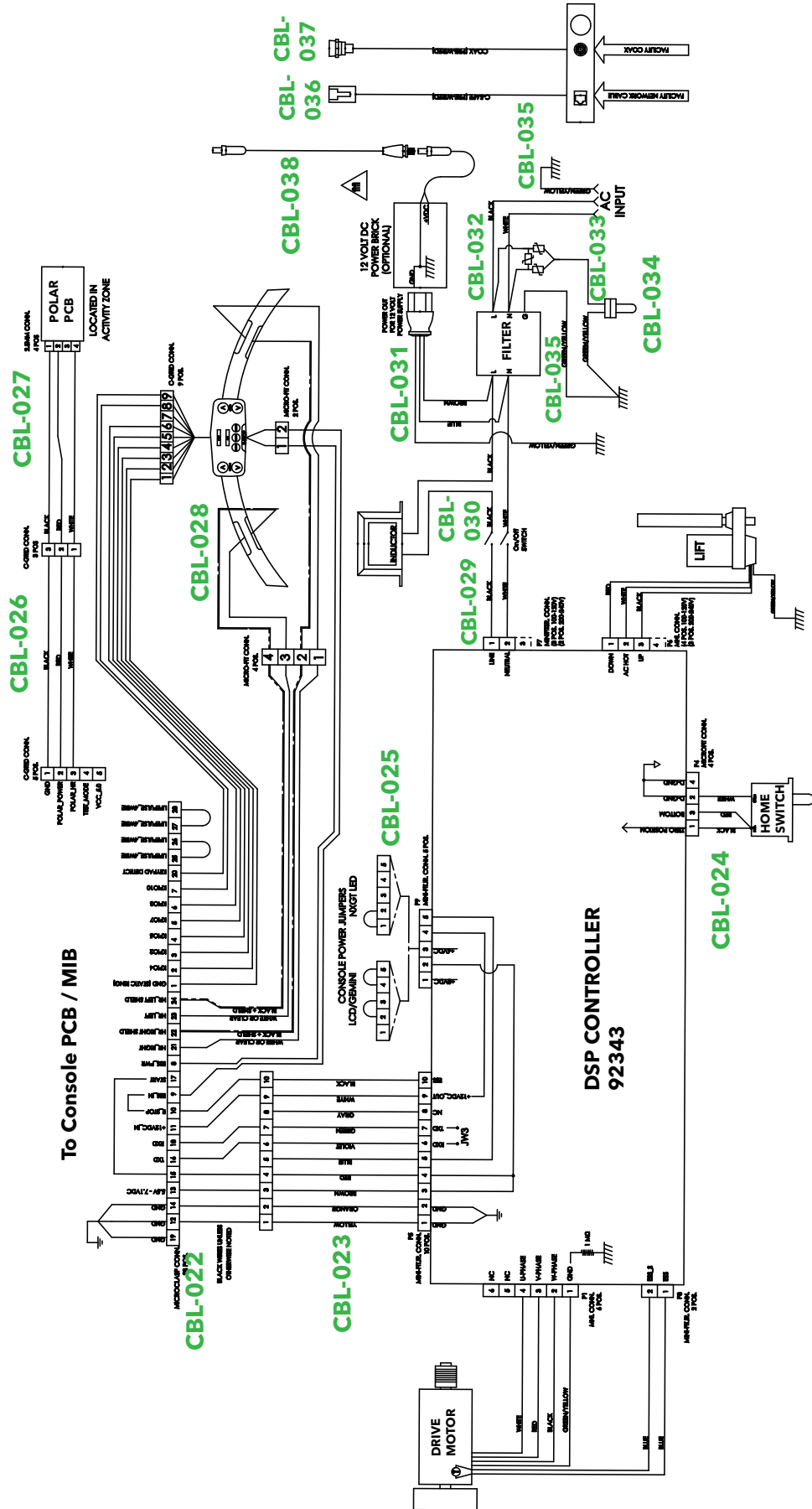
# Electric Wiring Diagrams and Cable Parts List - DISCOVER



## Parts List

Item	Alpha Code	Part Number	Description
CBL-001	TEU, PEU, AST, ASH, ASP	AK70-00092-0000	CABLE ASSEMBLY CAT-5E
CBL-002	TEU, PEU, AST, ASH, ASP	AK65-00062-0000	COAX ASSY: RG6; BASE
CBL-003	TEU, PEU, AST, ASH, ASP	AK92-00031-0000	CONSOLE TO PCB CABLE ASSEMBLY
CBL-004	TEU, PEU, AST, ASH, ASP	AK65-00047-0000	CABLE ASSY; TREAD - LP ERGOBAR, PURCH
CBL-005	TEU, PEU, AST, ASH, ASP	AK58-00036-0000	CBL-ASSY: EMERGENCY-STOP
CBL-007	TEU, PEU, AST, ASH, ASP	AK58-00034-0001	CBL-ASSY: CONSOLE; PWR; UPR
CBL-008	TEU, AST, ASH	AK58-00560-0000	STRIDE-SENSOR ASSY: PURCHASED
CBL-009	TEU, PEU, AST, ASH, ASP	AK65-00074-0000	CBL ASSY: HOME SWITCH
CBL-010	TEU, AST, ASH, ASR	AK58-00520-0000 (120V)	CBL-ASSY: POWER; 100-120V
	TEU, AST, ASH, ASR	AK58-00521-0000 (230V)	CBL-ASSY: POWER; 200-240V; 29" S/C-C
CBL-011	TEU, PEU, AST, ASH, ASP	AK65-00117-0000	CABLE ASSEMBLY: CODED POLAR EXT
CBL-012	TEU, PEU, AST, ASH, ASP	AK92-00060-0000	CBL ASSY: AC POWER FOR 24V BRICK EXTERNAL
CBL-013	TEU, PEU, AST, ASH, ASP	0017-00003-1072	POWER SUPPLY: 24VDC, 5A
CBL-014	TEU, PEU, AST, ASH, ASP	AK65-00095-0000	CBL ASSY: FILTER TO SWITCH
CBL-015	TEU, PEU, AST, ASH, ASP	AK92-00066-0000	EXTERNAL POWER WITH GROUND CABLE ASSEMBLY
CBL-016	TEU, PEU, AST, ASH, ASP	AK92-00040-0000	CABLE ASSY: AC POWER INPUT
CBL-017	TEU, PEU, AST, ASH, ASP	AK26-00348-0000	CBL-ASSY: JMPR; OUTLET/GRND
CBL-018	TEU, PEU, AST, ASH, ASP	AK58-00224-0001	CBL-ASSY: MOV; FILTER
CBL-019	TEU, PEU, AST, ASH, ASP	AK58-00263-0000	CBL-ASSY: HI-POT JUMPER
CBL-020	TEU, PEU, AST, ASH, ASP	AK65-00103-0002	CABLE ASSEMBLY; GROUND
CBL-021	PEU, ASM, ASP	AK92-00056-0000	CABLE ASSY: POWER, 120V, PCST
	PEU, ASM, ASP	AK92-00057-0000	CABLE ASSY: POWER, 230V, PCST

# Electric Wiring Diagrams & Cable Parts List - PCS Achieve





# Electric Wiring Diagrams & Cable Parts List - PCS Achieve

## Parts List

Item	Alpha Code	Part Number	Description
CBL-022	ASM	AK65-00043-0001	CABLE ASSEMBLY: ACTIVITY ZONE TO MIB, W/FERRITE
CBL-023	ASM	AK58-00034-0001	CABLE ASSEMBLY: CONSOLE POWER
CBL-024	ASM	AK65-00074-0000	CABLE ASSEMBLY: HOME SWITCH
CBL-025	ASM	AK58-00522-0000	CABLE ASSEMBLY: JUMPER; POWER; LED-CONSOLE
	ASM	AK58-00523-0000	CABLE ASSEMBLY JUMPER; POWER; LCD-CONSOLE
CBL-026	ASM	AK70-00037-0000	CABLE ASSEMBLY: UNCODED POLAR
CBL-027	ASM	AK65-00117-0000	CABLE ASSEMBLY: CODED POLAR TO TREAD MIB EXTENSION
CBL-028	ASM	AK65-00047-0000	CABLE ASSEMBLY: LIFE PULSE ERGOBAR
CBL-029	ASM	AK65-00073-0000	CABLE ASSEMBLY: POWER 120 V DSP
	ASM	AK65-00073-0001	CABLE ASSEMBLY: POWER 230 V DSP
CBL-030	ASM	AK65-00115-0000	CABLE ASSEMBLY: 120 V, FILTER/INDUCTOR/SWITCH
	ASM	AK65-00116-0000	CABLE ASSEMBLY: 230 V, FILTER/INDUCTOR/SWITCH
CBL-031	ASM	AK65-00081-0000	CABLE ASSEMBLY: AC POWER FOR TV BRICK
CBL-032	ASM	AK65-00094-0000	CABLE ASSEMBLY: IEC TO FILTER
	ASM	AK65-00094-0001	CABLE ASSEMBLY: AC-IN TO FILTER
CBL-033	ASM	AK58-00224-0001	CABLE ASSEMBLY: MOV; FILTER
CBL-034	ASM	AK58-00263-00000	CABLE ASSEMBLY: HI-POT JUMPER
CBL-035	ASM	AK26-00348-0000	CABLE ASSEMBLY: JUMPER; OUTLET/GROUND
CBL-036	ASM	AK65-00051-0001	CABLE ASSEMBLY: MIB CSAFE; 65 IN.
CBL-037	ASM	AK65-00062-0000	CABLE ASSEMBLY: COAX , RG6, BASE
CBL-038	ASM	AK32-00160-0000	CABLE ASSEMBLY: POWER-EXT W/FERRITE

**ILLUSTRATION ON PREVIOUS PAGE**



# Electric Wiring Diagrams & Cable Parts List - Commercial Achieve

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## Parts List

Item	Alpha Code	Part Number	Description
CBL-039	ASR	AK65-00043-0001	CABLE ASSEMBLY: ACTIVITY ZONE TO MIB, W/FERRITE
CBL-040	ASR	AK58-00034-0001	CABLE ASSEMBLY: CONSOLE POWER
CBL-041	ASR	AK58-00560-0000	STRIDE SENSOR ASSEMBLY
CBL-042	ASR	AK65-00074-0000	CABLE ASSEMBLY: HOME SWITCH
CBL-043	ASR	AK58-00522-0000	CABLE ASSEMBLY: JUMPER; POWER; LED-CONSOLE
	ASR	AK58-00523-0000	CABLE ASSEMBLY JUMPER; POWER; LCD-CONSOLE
CBL-044	ASR	AK70-00037-0000	CABLE ASSEMBLY: UNCODED POLAR
CBL-045	ASR	AK65-00117-0000	CABLE ASSEMBLY: CODED POLAR TO TREAD MIB EXTENSION
CBL-046	ASR	AK65-00047-0000	CABLE ASSEMBLY: LIFE PULSE ERGOBAR
CBL-047	ASR	AK65-00073-0000	CABLE ASSEMBLY: POWER 120 V DSP
	ASR	AK65-00073-0001	CABLE ASSEMBLY: POWER 230 V DSP
CBL-048	ASR	AK65-00095-0000	CABLE ASSEMBLY: FILTER TO SWITCH
CBL-049	ASR	AK65-00081-0000	CABLE ASSEMBLY: AC POWER FOR TV BRICK
CBL-050	ASR	AK65-00094-0000	CABLE ASSEMBLY: IEC TO FILTER
CBL-051	ASR	AK58-00224-0001	CABLE ASSEMBLY: MOV; FILTER
CBL-053	ASR	AK58-00263-0000	CABLE ASSEMBLY: HI-POT JUMPER
CBL-054	ASR	AK26-00348-0000	CABLE ASSEMBLY: JUMPER; OUTLET/GROUND
CBL-055	ASR	AK65-00051-0001	CABLE ASSEMBLY: MIB CSAFE; 65 IN.
CBL-056	ASR	AK65-00062-0000	CABLE ASSEMBLY: COAX , RG6, BASE
CBL-057	ASR	AK32-00160-0000	CABLE ASSEMBLY: POWER-EXT W/FERRITE

**ILLUSTRATION ON PREVIOUS PAGE**