

ELEVATION SERIES CROSS-TRAINERS

95X-ALLxx-xx

Parts Manual

0HFJ.1I



Table of Contents

Miscellaneous	2
Miscellaneous Part Numbers	2
Console Assembly	3
Consoles	3
Back Console Cover and Console Support Bracket	4
Drive System	5
Rear Tower Covers	5
Upper Tower Components	6
Base Frame Electronics	8
Battery,GBC and Poly-V Belt	8
Cables	10
Frame System	12
Collar Covers and Dead Shaft End Caps	12
Bull Horns and Handlebars	13
Mono-column and Dead Shaft	14
Swoosh Covers and Stabilizer Assemblies	12
Linkage System	16
Rocker Arms and Front Clevis Covers	16
Pedal Levers	17
Frame Cover and Rocking Links	18
Timing System	19
Rocker Assembly Cover	19
Rocker Assembly Components	20

Miscellaneous

Miscellaneous Part Numbers

Item	Alpha Code(s)	Part Number	Description
MISC-001	XHT, XTM	M051-00K65-A001	Operation Manual
MISC-002	XHT, XTM	0017-00003-1037	36V Power Supply
MISC-003	XHT, XTM	0017-00003-0704	Line Cord Dom 10A, 125V
MISC-004	XHT, XTM	0017-00003-0691	Line Cord Cont 10A, 250V
MISC-005	XHT, XTM	0017-00003-0889	Line Cord U.K. 10A
MISC-006	XHT, XTM	0017-00003-0918	Line Cord Australia
MISC-007	XHT, XTM	0017-00003-1012	Line Cord China 10A, 250V
MISC-008	XHT, XTM	LCBCT-DOMLX-01	Domestic Kit (Power Supply with Cord)
MISC-009	XHT, XTM	LCBCT-INTHX-01	International Kit (Power Supply with Various Cord)
MISC-010	XHT, XTM	0017-00008-0210	.6 Oz Bottle W/Applicator
MISC-011	XHT, XTM	0017-00008-0211	.6 Oz Pen
MISC-012	XHT, XTM	AK66-00036-0000	Bracket Assembly: Power/Coax Input
MISC-013	XHT, XTM	0K66-01063-0000	Power Coax Bracket
MISC-014	XHT, XTM	0017-00021-2846	F-type Panel Connector
MISC-015	XHT, XTM	0017-00021-2980	Cat-5 Receptacle
MISC-016	XHT, XTM	AK69-00136-0000	Hardware Bag



Throughout this document, Assemblies are displayed inside a Rectangle.

Console Assembly

Consoles



CN-001, CN-002



CN-007, CN-008,
CN-009

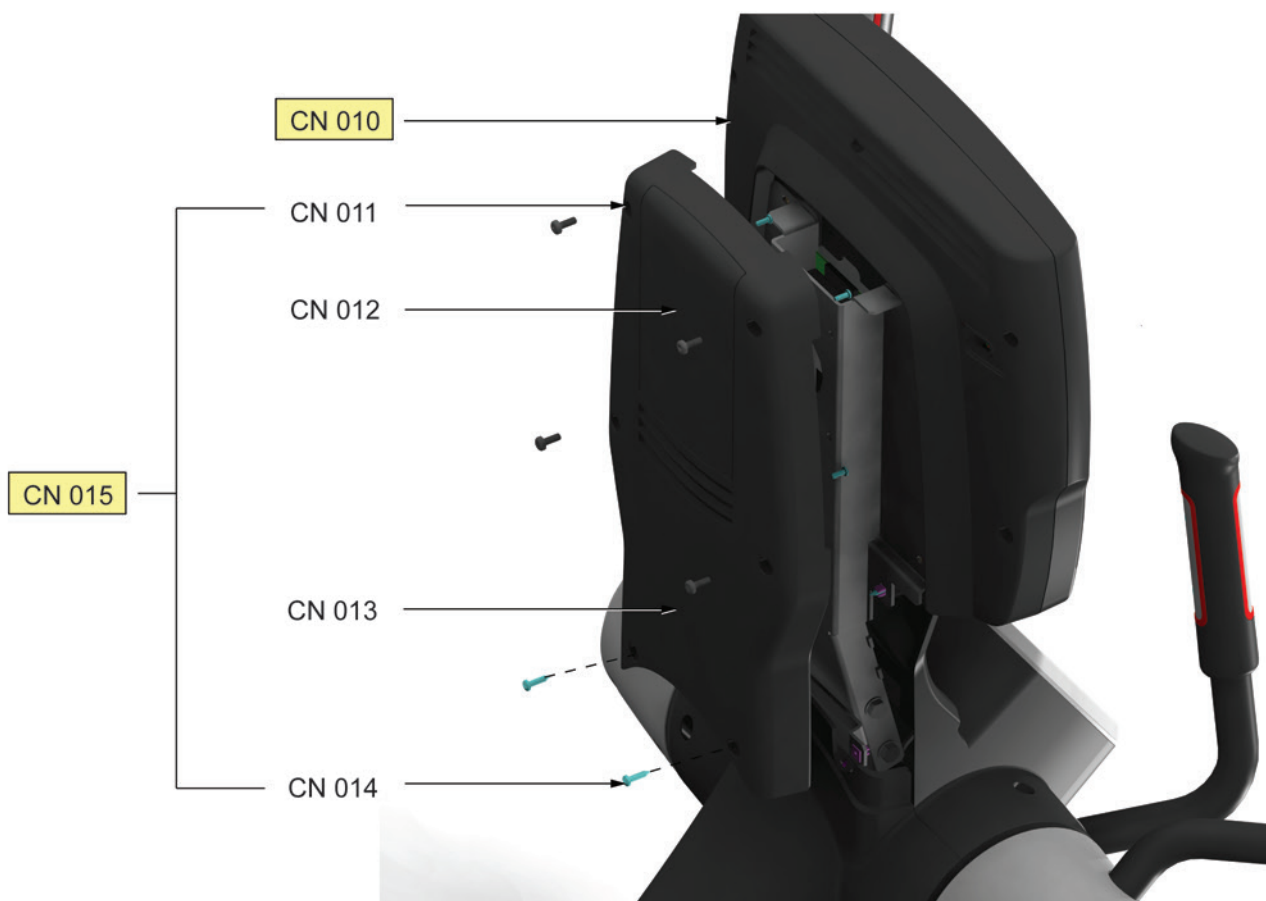


CN-003, CN-004,
CN-005, CN-006

Parts List

Item	Alpha Code(s)	Part Number	Description
CN-001	XHT, XTM	07-DN-ALLXX-01	7-in LCD Bike/CT Console
CN-002	XHT, XTM	07DN-ALLXX-01R	7-in LCD Bike/CT Console (Refurbished)
CN-003	XHT, XTM	15DN-ALLXN-01	15-in LCD Bike/CT Console - NTSC
CN-004	XHT, XTM	15DN-ALLXN-01R	15-in LCD Bike/CT Console - NTSC (Refurbished)
CN-005	XHT, XTM	15DN-ALLXP-01	15-in LCD Bike/CT Console - PAL
CN-006	XHT, XTM	15DN-ALLXP-01R	15-in LCD Bike/CT Console - PAL (Refurbished)
CN-007	XHT, XTM	LEDN-DOMXX-01	LED Bike/CT Console - Domestic
CN-008	XHT, XTM	LEDN-INTXX-01	LED Bike/CT Console - International
CN-009	XHT, XTM	LEDN-IFIXX-01	LED Bike/CT Console - International IFI

Back Console Cover and Console Support Bracket



Part Numbers

Item	Alpha Code(s)	Part Number	Description
CN-010	XHT, XTM	AK69-00081-0000	Console Support Bracket
CN-011	XHT, XTM	0017-00101-1972	Console Mounting. Screw (4)
CN-012	XHT, XTM	0K69-01126-0000	Upper Back Cover
CN-013	XHT, XTM	0K69-01122-0000	Back Console Cover
CN-014	XHT, XTM	0017-00101-1796	Mounting Screw (2)
CN-015	XHT, XTM	AK69-00115-0000	Back Cover Assembly

Drive System

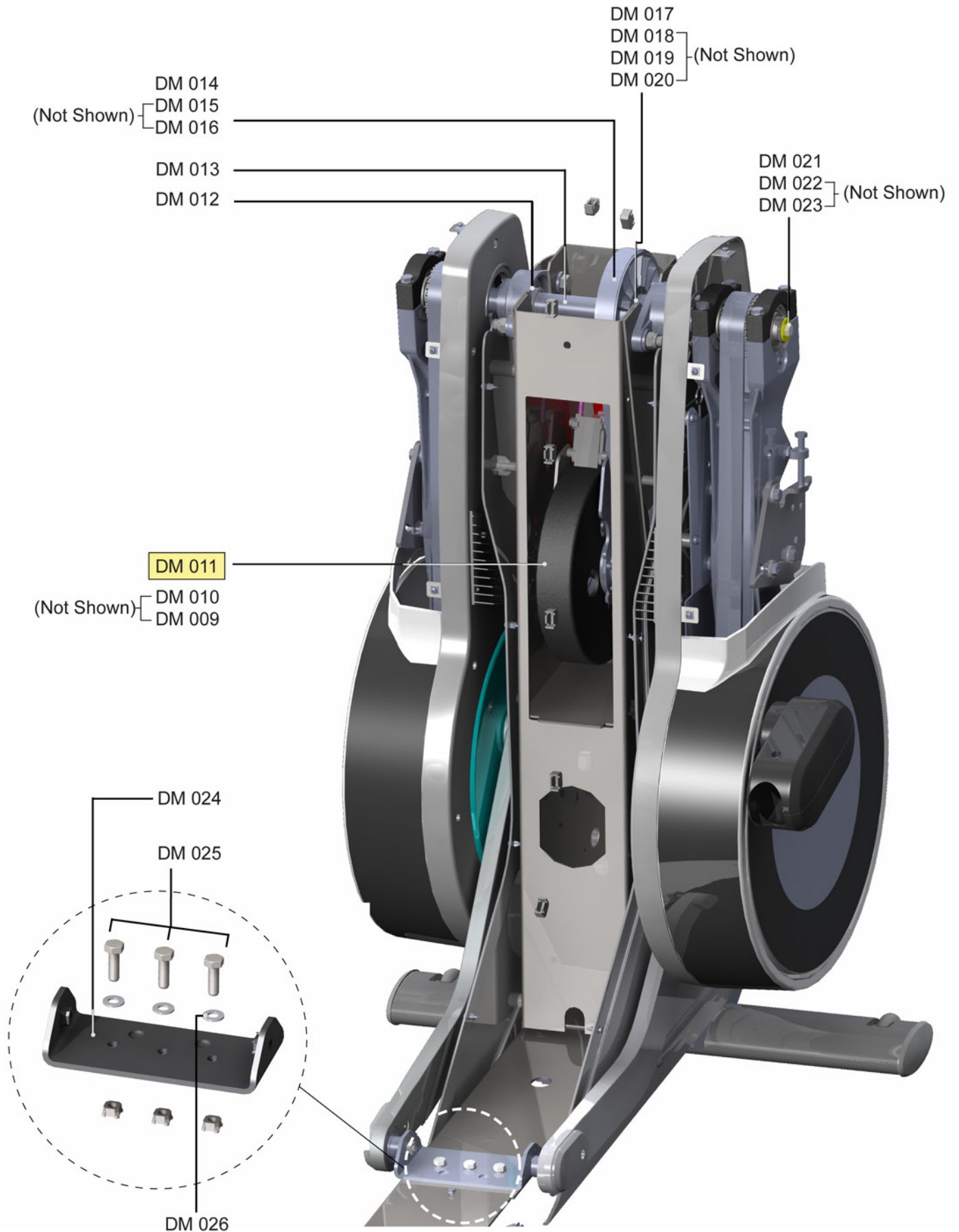
Rear Tower Covers



Part Numbers

Item	Alpha Code(s)	Part Number	Description
DM-001	XHT, XTM	AK69-00083-0000	Top Rear Tower Cover
DM-002	XHT, XTM	0017-00101-1796	Mounting Screw (10)
DM-003	XHT, XTM	AK69-00125-0000	Rear Tower Rear Cover
DM-004	XHT, XTM	0017-00101-1796	Mounting Screw (8)
DM-005	XHT, XTM	0K69-01136-0000	Right Tower Cover
DM-006	XHT, XTM	0017-00101-1796	Mounting Screw (6)
DM-007	XHT, XTM	0K69-01135-0000	Left Tower Cover
DM-008	XHT, XTM	0017-00101-1796	Mounting Screw (6)

Upper Tower Components

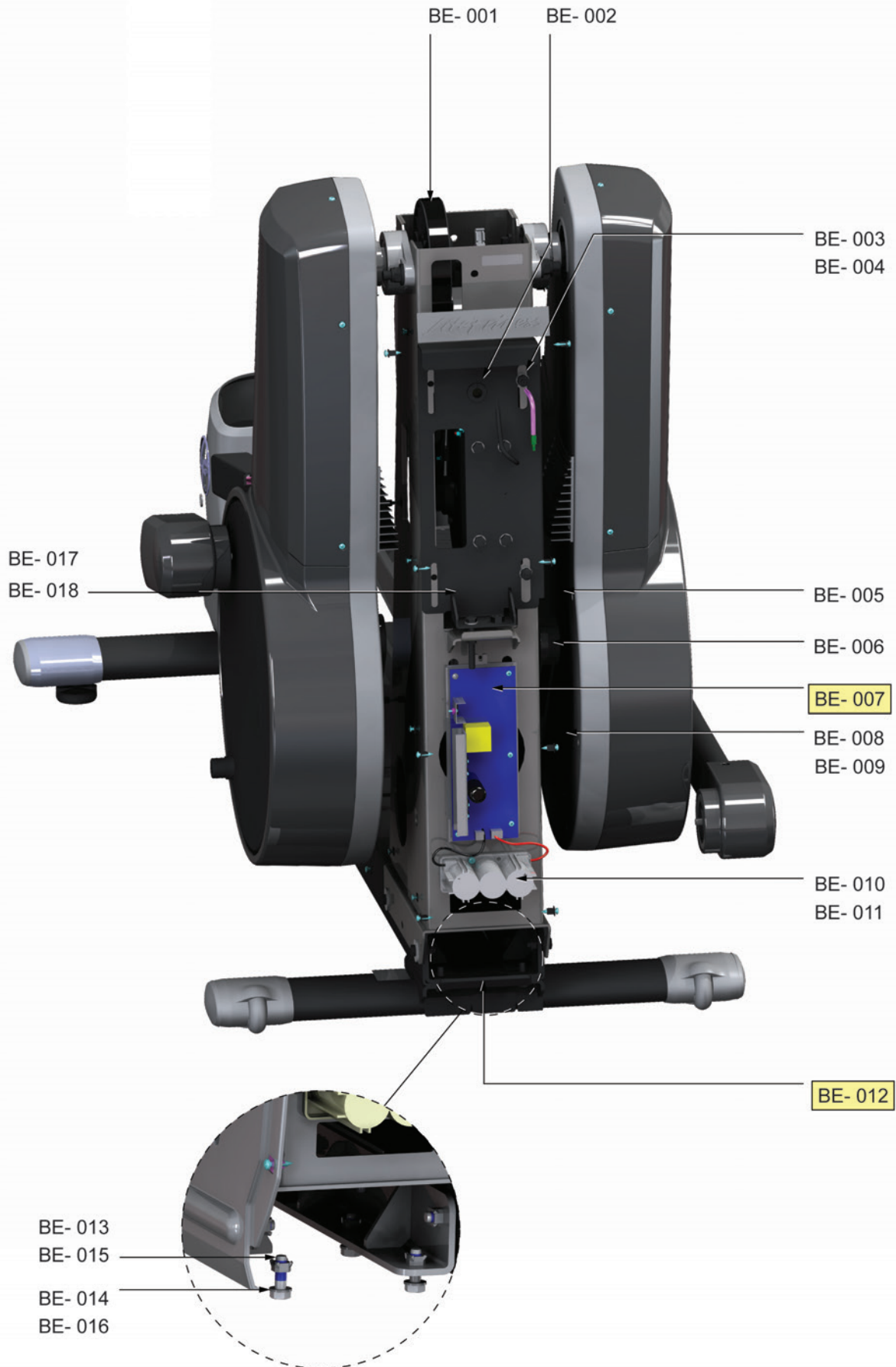


Part Numbers

Item	Alpha Code(s)	Part Number	Description
DM-009	XHT, XTM	0017-00104-0469	Washer (4)
DM-010	XHT, XTM	0017-00101-1948	Mounting Bolts (4)
DM-011	XHT, XTM	AK69-00127-0000	Generator Assembly
DM-012	XHT, XTM	0017-00100-0148	E clip
DM-013	XHT, XTM	0K69-01030-0000	Drive Shaft
DM-014	XHT, XTM	0K69-01020-0000	Drive Pulley
DM-015	XHT, XTM	0017-00101-2015	Pulley Set Screws (3)
DM-016	XHT, XTM	0K69-01021-0000	Key
DM-017	XHT, XTM	0K69-01250-0000	Pillow Block Bearing (2)
DM-018	XHT, XTM	0017-00101-1867	Mounting Bolt (4)
DM-019	XHT, XTM	0017-00104-0193	Washer (4)
DM-020	XHT, XTM	0017-00103-0332	Mounting Nut (4)
DM-021	XHT, XTM	0K69-01175-0001	Keyed Washer
DM-022	XHT, XTM	0017-00101-1931	Mounting Screw
DM-023	XHT, XTM	0017-00104-0409	Washer
DM-024	XHT	AK69-00170-0000 AK69-00170-0000	Rocking Link Bracket with Weldnuts
DM-025	XHT	0017-00101-1931	Mounting Screws (3)
DM-026	XHT	0017-00104-0469	Washers (3)

Base Frame Electronics

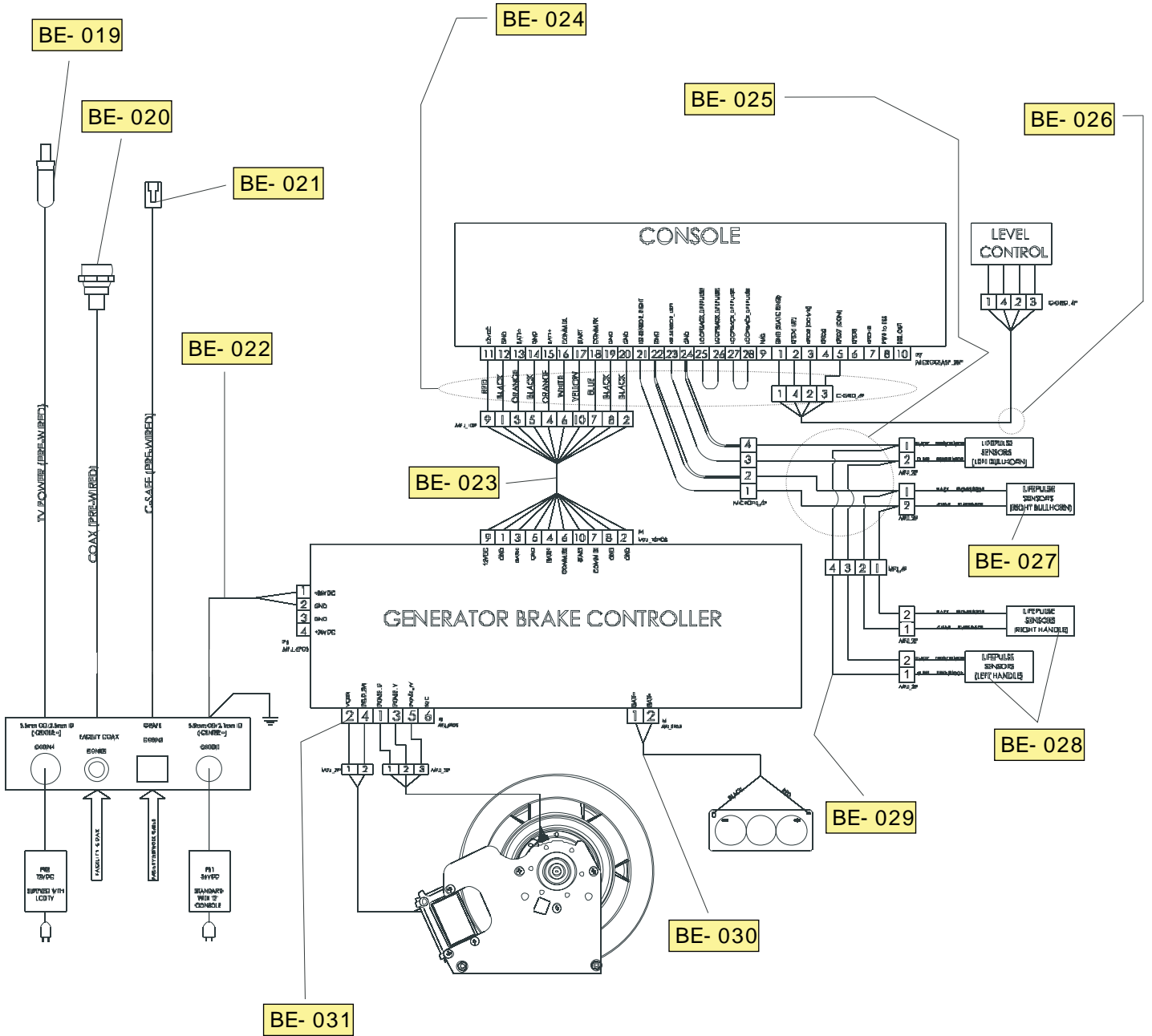
Battery, GBC and Poly-V Belt



Part Numbers

Item	Alpha Code(s)	Part Number	Description
BE-001	XHT, XTM	0K69-01256-0000	Poly-V Belt
BE-002	XHT, XTM	0K62-01189-0000	Grommet
BE-003	XHT, XTM	0017-00103-0333	Generator Bracket Mounting. Nut (4)
BE-004	XHT, XTM	0017-00104-0409	Washer
BE-005	XHT, XTM	0K69-01070-0000	Inner Crank Cover (left & right)
BE-006	XHT, XTM	0017-00101-2023	Rear Rocking Link Screw
BE-007	XHT, XTM	AK66-00100-0006	Generator Brake Control Board Assembly
BE-008	XHT, XTM	0K69-01038-0000	Inner Crank Arm (inside inner crank cover)
BE-009	XHT, XTM	0K69-01024-0000	Key
BE-010	XHT, XTM	0017-00003-0685	6V Battery
BE-011	XHT, XTM	0017-00101-1986	Mounting Screw (2)
BE-012	XHT, XTM	AK69-00089-0000	Frame Stiffener (2)
BE-013	XHT, XTM	0017-00101-1931	Tower to Stiffener Bolts (3 per side)
BE-014	XHT, XTM	0017-00104-0409	Tower to Stiffener Washer (3 per side)
BE-015	XHT, XTM	0017-00101-1931	Stabilizer to Stiffener Washers (2 per side)
BE-016	XHT, XTM	0017-00104-0469	Stabilizer to Stiffener Washers (2 per side)
BE-017	XHT, XTM	0017-00101-2002	Tension Bolt on left side only
BE-018	XHT, XTM	0017-00104-0409	Washer

Cables

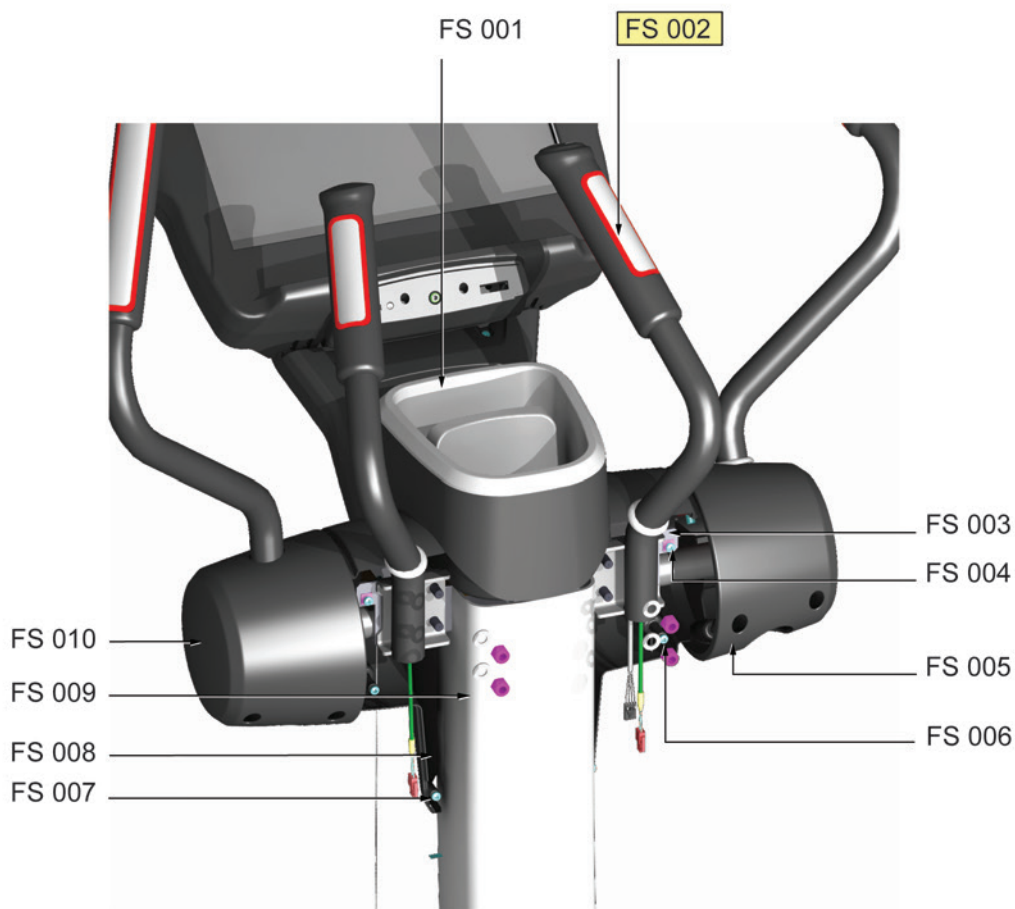


Part Numbers

Item	Alpha Code(s)	Part Number	Description
BE-019	XHT, XTM	AK32-00160-0000	Pwr-Ext Cable w/ferrite
BE-020	XHT, XTM	AK65-00062-0000	Rg6 Coax Cable
BE-021	XHT, XTM	AK65-00051-0001	65" C-Safe Cable
BE-022	XHT, XTM	AK69-00107-0001	Pwr-Ext Cable w/Gnd
BE-023	XHT, XTM	AK69-00105-0000	GBC to Console Cable
BE-024	XHT, XTM	AK69-00103-0000	Handlebar/Console Cable
BE-025	XHT, XTM	AK69-00109-0000	LifePulse "Y" Cable
BE-026	XHT, XTM	AK69-00108-0000	Button Assembly. Cable
BE-027	XHT, XTM	AK61-00051-0000	Bullhorn HR cables
BE-028	XHT, XTM	AK61-00051-0002	User Arm HR Cables
BE-029	XHT, XTM	AK69-00110-0000	LifePulse Flex Cable
BE-030	XHT, XTM	AK69-00106-0000	Battery cable
BE-031	XHT, XTM	AK69-00104-0000	Generator/Brake to GBC

Frame System

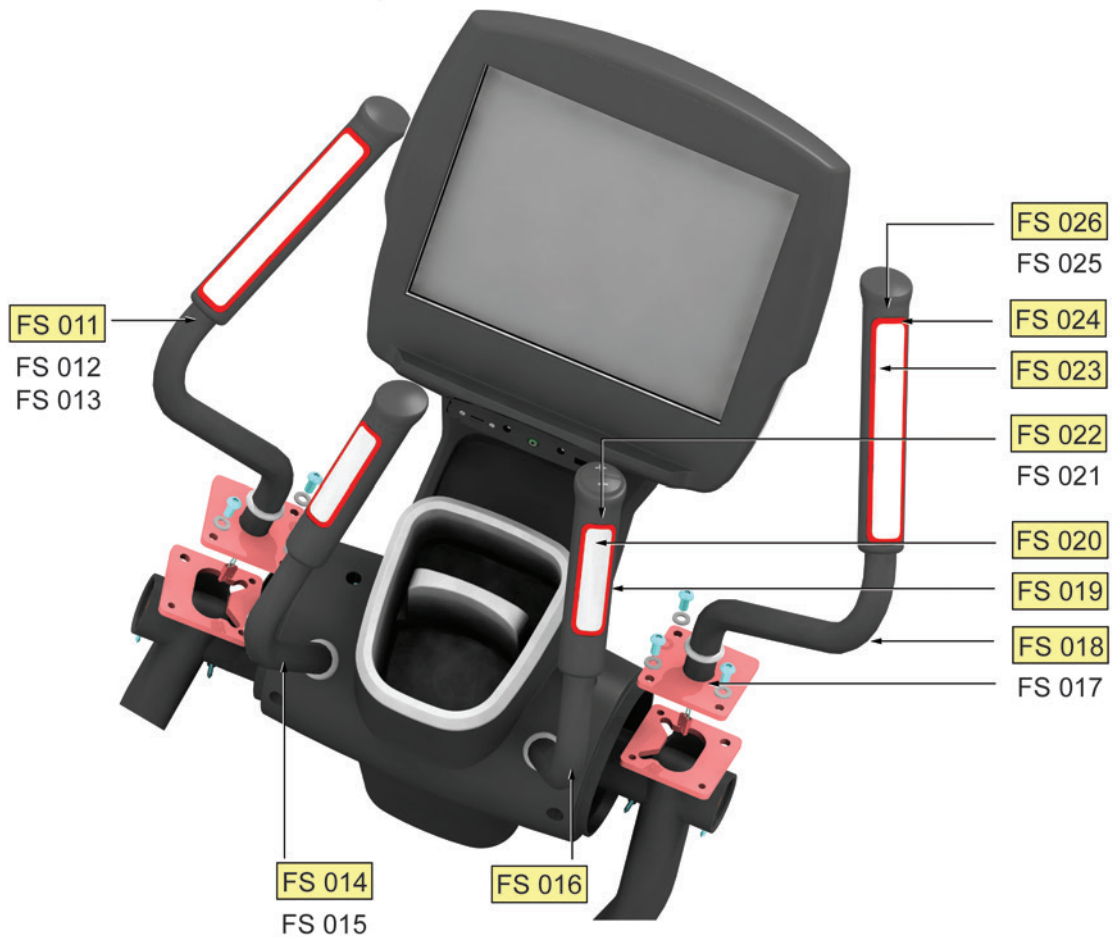
Collar Covers and Dead Shaft End Caps



Part Numbers

Item	Alpha Code(s)	Part Number	Description
FS-001	XHT, XTM	0K69-01125-0003	Media Tray
FS-002	XHT, XTM	AK69-00100-0000	Resistance Level Button Assembly
FS-003	XHT, XTM	0K69-01124-0000	Top Dead Shaft Cover
FS-004	XHT, XTM	0017-00101-1796	Mounting Screw (5)
FS-005	XHT, XTM	0K69-01127-0000	Dead Shaft End Cap With Screw Bosses
FS-006	XHT, XTM	0017-00101-1796	Mounting Screw (6)
FS-007	XHT, XTM	0017-00101-1796	Mounting Screw (2 per set)
FS-008	XHT, XTM	0K69-01123-0000	Front Collar Dead Shaft Cover
FS-009	XHT, XTM	0K69-01121-0000	Rear Collar Dead Shaft Cover
FS-010	XHT, XTM	0K69-01128-0000	Dead Shaft End Cap Covers

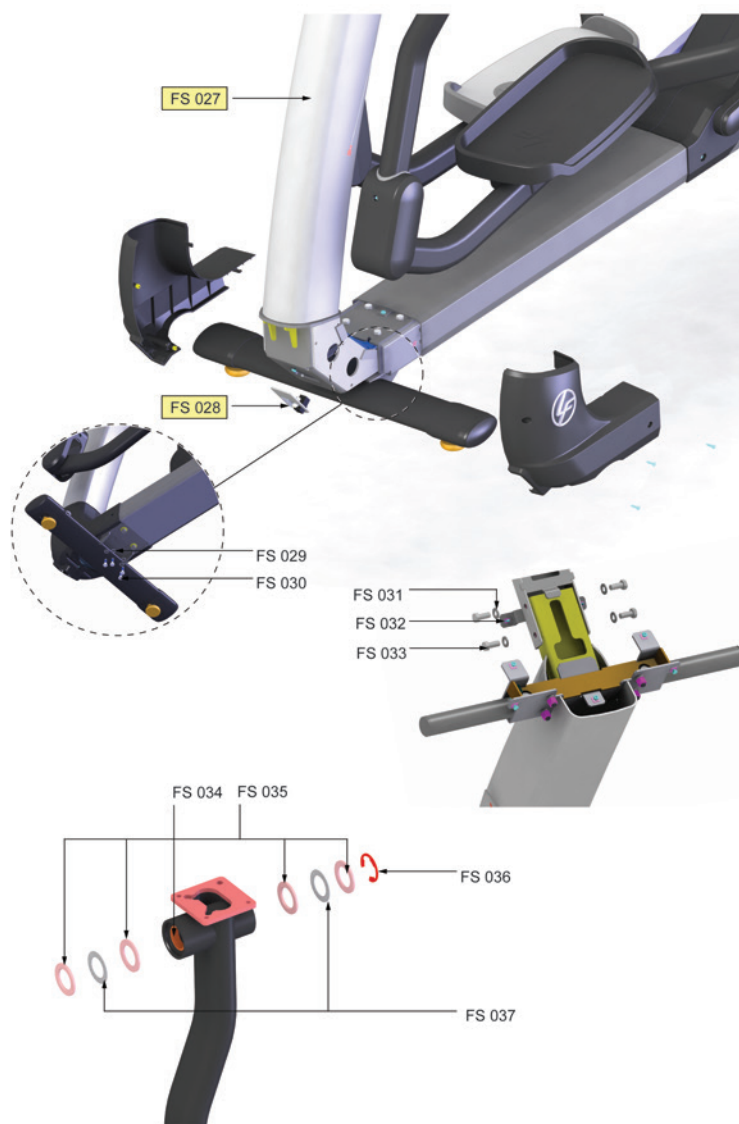
Bull Horns and Handlebars



Part Numbers

Item	Alpha Code(s)	Part Number	Description
FS-011	XHT, XTM	AK69-00085-0000	Left Handle Bar Assembly
FS-012	XHT, XTM	0017-00101-2007	Mounting Bolt (3)
FS-013	XHT, XTM	0017-00104-0469	Washer (3)
FS-014	XHT, XTM	AK69-00062-0000	Left Bullhorn Assembly
FS-015	XHT, XTM	0017-00103-0333	Mounting Nut (2 per bullhorn)
FS-016	XHT, XTM	AK69-00068-0000	Right Bullhorn Assembly
FS-017	XHT, XTM	0K62-01199-0002	Bullhorn & Handlebar Grommet
FS-018	XHT, XTM	AK69-00087-0000	Right Handle Bar Assembly
FS-019	XHT, XTM	AK69-00139-0003	Top Sensors (2)
FS-020	XHT, XTM	AK69-00140-0003	Bottom Sensors (2)
FS-021	XHT, XTM	0017-00101-2054	Sensor Mounting Screws (4)
FS-022	XHT, XTM	GK69-00002-0001	Bullhorn Heart Rate Kit
FS-023	XHT, XTM	AK69-00102-0000	Bottom Sensors (2)
FS-024	XHT, XTM	AK69-00101-0000	Top Sensors (2)
FS-025	XHT, XTM	0017-00101-1277	Sensor Mounting Screws (6)
FS-026	XHT, XTM	GK69-00002-0002	Handlebar Heart Rate Kit

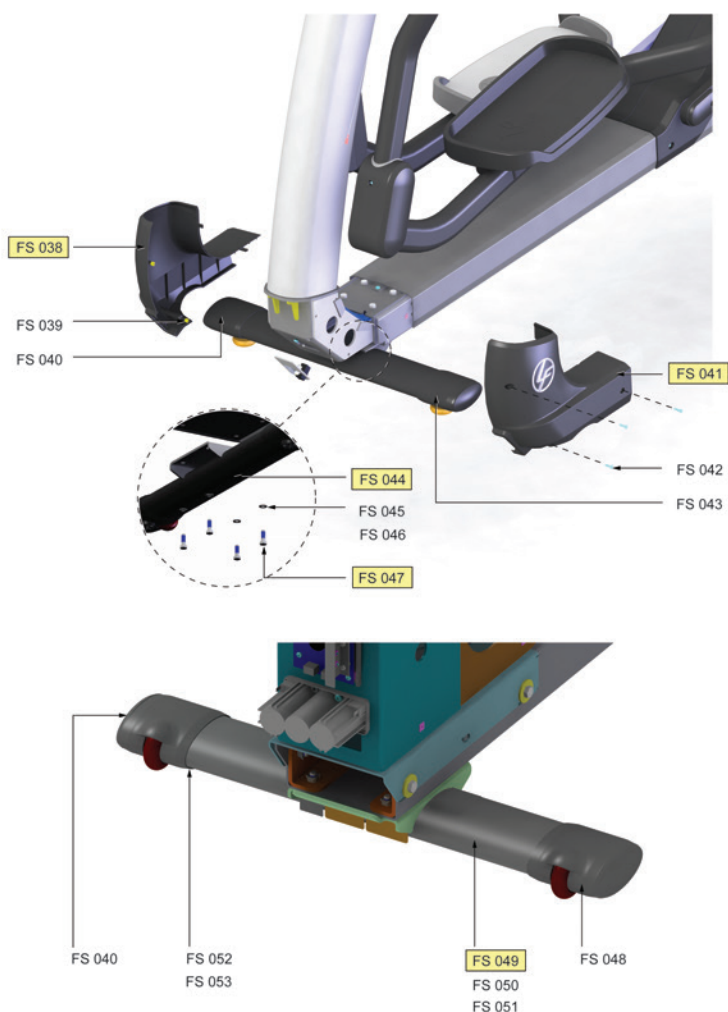
Mono-column and Dead Shaft



Part Numbers

Item	Alpha Code(s)	Part Number	Description
FS-027	XHT, XTM	AK69-00111-0000	Mono-column Assembly
FS-028	XHT, XTM	AK66-00036-0000	Bracket Assembly: Power/Coax Input
FS-029	XHT, XTM	0017-00101-1931	Mounting. Bolt (6)
FS-030	XHT, XTM	0017-00104-0469	Washer(6)
FS-031	XHT, XTM	0K69-01062-0000	Dead Shaft
FS-032	XHT, XTM	0017-00101-1925	Mounting Bolt (2)
FS-033	XHT, XTM	0017-00104-0469	Washer(2)
FS-034	XHT, XTM	0K69-01018-0000	Shaft Collar
FS-035	XHT, XTM	0K69-01074-0000	Thrust Washer (4)
FS-036	XHT, XTM	0017-00100-0148	E Clip
FS-037	XHT, XTM	0017-00006-0294	Thrust Bearing (2)

Swoosh Covers and Stabilizer Assemblies



Part Numbers

Item	Alpha Code(s)	Part Number	Description
FS-038	XHT, XTM	AK69-00124-0000	Right Swoosh Cover W/ LF Bug
FS-039	XHT, XTM	0017-00101-1796	Mounting Screws (3)
FS-040	XHT, XTM	0K66-01042-0000	End Cap (Front and Rear)
FS-041	XHT, XTM	AK69-00124-0001	Left Swoosh Cover W/ LF Bug
FS-042	XHT, XTM	0017-00101-1796	Mounting Screw (3)
FS-043	XHT, XTM	0K69-01139-0000	Stabilizer Shroud (Front)
FS-044	XHT, XTM	AK69-00118-0000	Front Stabilizer
FS-045	XHT, XTM	0017-00104-0469	Washer (4)
FS-046	XHT, XTM	0017-00101-1931	Front Stabilizer Mtg Bolts (4)
FS-047	XHT, XTM	AK68-00214-0003	Leg Levelers (2)
FS-048	XHT, XTM	0K66-01041-0000	Stabilizer Shroud (Rear)
FS-049	XHT, XTM	AK69-00090-0000	Rear Stabilizer
FS-050	XHT, XTM	0017-00101-1931	Mounting. Screws (4)
FS-051	XHT, XTM	0017-00104-0469	Washer (4)
FS-052	XHT, XTM	0K66-01039-0000	Transport Wheel
FS-053	XHT, XTM	0K66-01040-0000	Wheel Shaft

Linkage System

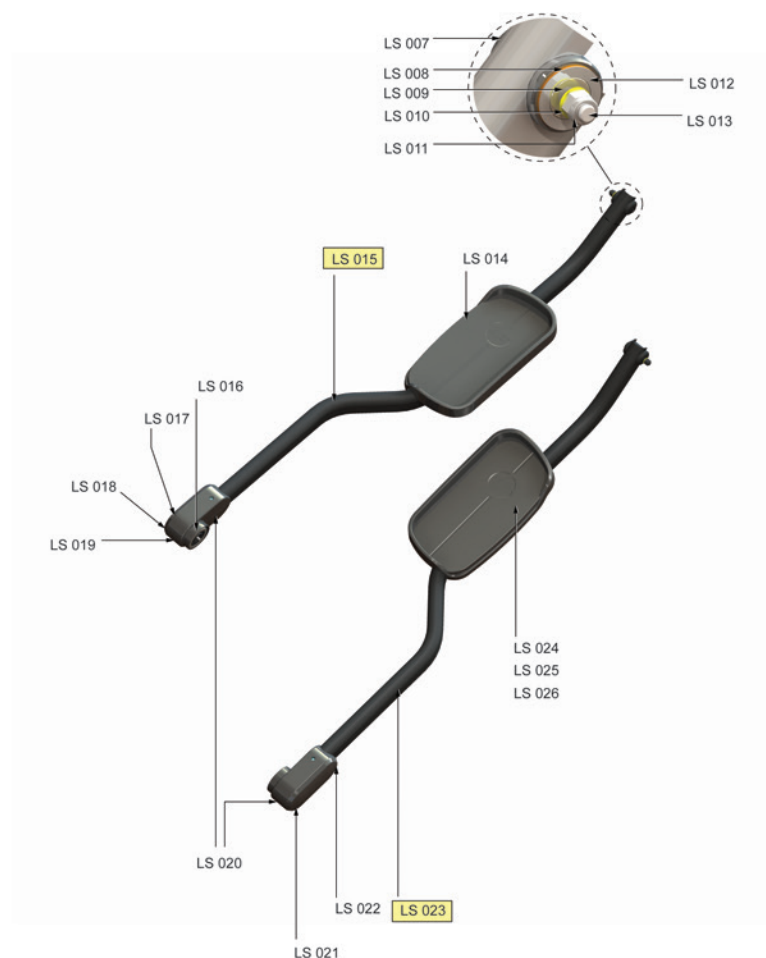
Rocker Arms and Front Clevis Covers



Part Numbers

Item	Alpha Code(s)	Part Number	Description
LS-001	XHT, XTM	AK69-00045-0000	Rocker Arm (Right or Left)
LS-002	XHT, XTM	0017-00101-1796	Clevis Cover Mounting Screw
LS-003	XHT, XTM	0K69-01117-0000	Right Front Clevis Cover
LS-004	XHT, XTM	0K69-01115-0000	Right Rear Clevis Cover
LS-005	XHT, XTM	0K69-01116-0000	Left Front Clevis Cover
LS-006	XHT, XTM	0K69-01114-0000	Left Rear Clevis Cover

Pedal Levers

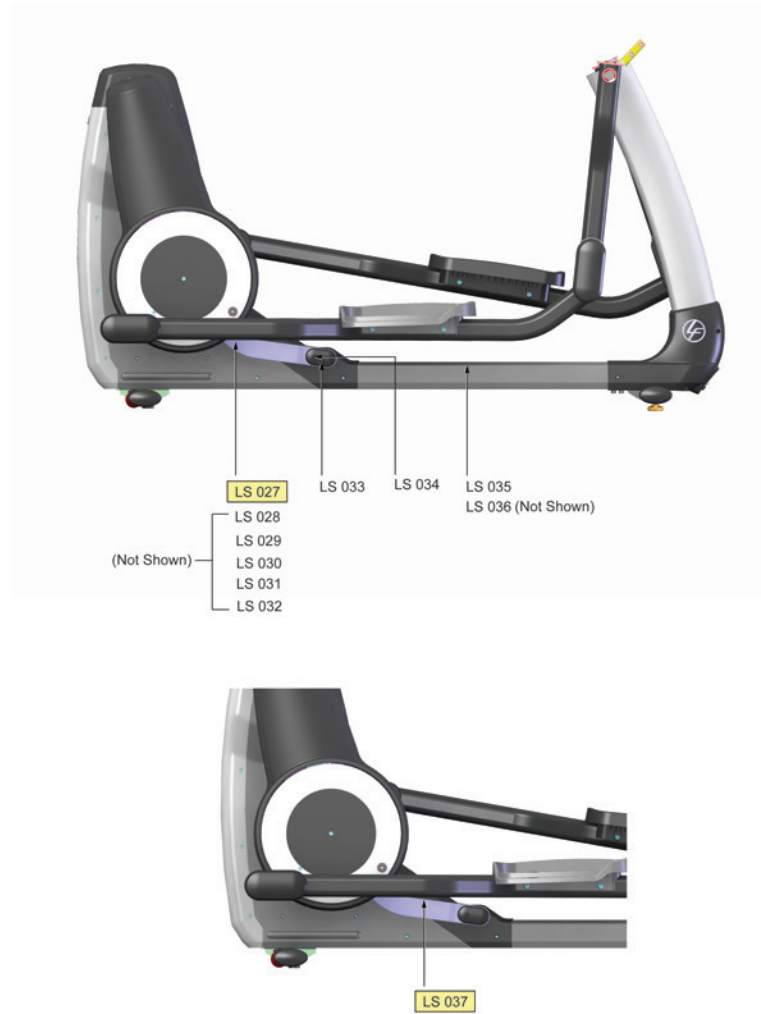


Part Numbers

Item	Alpha Code(s)	Part Number	Description
LS-007	XHT, XTM	0017-00006-0164	Front Pedal Lever Bearing
LS-008	XHT, XTM	0K47-01104-0000	Thrust Washer
LS-009	XHT, XTM	0K69-01190-0000	Steel Washer
LS-010	XHT, XTM	0017-00104-0190	Flat Washer
LS-011	XHT, XTM	0017-00103-0334	Nut
LS-012	XHT, XTM	0017-00101-1955	Hex Bolt
LS-013	XHT, XTM	0K69-01075-0000	Shaft
LS-014	XHT, XTM	0K69-01099-0000	Left Pedal
LS-015	XHT, XTM	AK69-00120-0000	Left Pedal Lever Assembly
LS-016	XHT, XTM	0K69-01231-0000	Rear Mounting Bolt
LS-017	XHT, XTM	0017-00006-0289	Rear Pedal Lever Bearing
LS-018	XHT, XTM	0K69-01130-0000	Left Top Rear Pedal Cover
LS-019	XHT, XTM	0K69-01131-0000	Left Bottom Rear Pedal Cover
LS-020	XHT, XTM	0017-00101-1796	Clevis Cover Mounting Screw
LS-021	XHT, XTM	0K69-01130-0000	Right Bottom Rear Pedal Cover
LS-022	XHT, XTM	0K69-01131-0000	Right Top Rear Pedal Cover
LS-023	XHT, XTM	AK69-00121-0000	Right Pedal Lever Assembly

LS-024	XHT, XTM	0K69-01100-0000	Right Pedal
LS-025	XHT, XTM	0017-00101-1929	Pedal Mounting Screws (4)
LS-026	XHT, XTM	0017-00104-0469	Washer (4)

Frame Cover and Rocking Links



Part Numbers

Item	Alpha Code(s)	Part Number	Description
LS-027	XHT, XTM	AK69-00113-0000	Lower Left Rocking Link Assembly.
LS-028	XHT, XTM	0017-00101-1904	Front Rocking Link Screw
LS-029	XHT, XTM	0017-00104-0409	Washer
LS-030	XHT, XTM	0K69-01079-0000	Front Spacer
LS-031	XHT, XTM	0017-00101-2023	Rear Rocking Link Screw
LS-032	XHT, XTM	0K69-01178-0000	Rear Spacer
LS-033	XHT, XTM	0K69-01119-0000	Right and Left Rocking Link Cover
LS-034	XHT, XTM	0017-00101-1940	Link Cover Screw
LS-035	XHT, XTM	0K69-01132-0000	Main Frame Cover
LS-036	XHT, XTM	0017-00101-1986	Mtg. Screw (2)
LS-037	XHT, XTM	AK69-00112-0000	Lower Right Rocking Link Assy.

Timing System

Rocker Assembly Cover



Part Numbers

Item	Alpha Code(s)	Part Number	Description
TS-001	XHT, XTM	0K69-01108-0000	Upper Rocker Cover (Left & Right)
TS-002	XHT, XTM	0017-00101-1796	Upper Rocker Cover Mtg. Screw (5)
TS-003	XHT, XTM	0K69-01109-0000	Lower Rocker Cover (Left & Right)
TS-004	XHT, XTM	0017-00101-1796	Lower Rocker Cover Mtg. Screw (6)
TS-005	XHT, XTM	AK69-00096-0000	Outside Crank Cover w/decal (Left & Right)
TS-006	XHT, XTM	0017-00101-1988	Outside Crank Cover Mounting Screws (2)

Rocker Assembly Components



Part Numbers

Item	Alpha Code(s)	Part Number	Description
TS-007	XHT, XTM	0K69-01041-0002	Timing Belt
TS-008	XHT, XTM	0017-00103-0338	Hex Nut
TS-009	XHT, XTM	AK69-00029-0001	Right Idler Bracket Assembly
TS-010	XHT, XTM	AK69-00029-0000	Left Idler Bracket Assembly
TS-011	XHT, XTM	0017-00101-1951	Idler Bracket Mounting Screws (2)
TS-012	XHT, XTM	0017-00104-0334	Washers (2)
TS-013	XHT, XTM	0017-00101-2002	Tension Bolt on left side only
TS-014	XHT, XTM	0K69-01174-0000	Tension Pivot Bracket on left side only
TS-015	XHT, XTM	GK69-00002-0003	Right- Rocker Casting w/Pulleys
TS-016	XHT, XTM	GK69-00002-0004	Left- Rocker Casting w/Pulleys
TS-017	XHT, XTM	AK69-00123-0000	Inner Rocker Shroud Assembly
TS-018	XHT, XTM	0017-00101-1953	Inner Rocker Shroud Mounting Screws (12)
TS-019	XHT, XTM	0017-00104-0488	Washers (12)
TS-020	XHT, XTM	0K69-01227-0000	Crank Arm
TS-021	XHT, XTM	0017-00101-1905	Crank Arm Mounting. Bolt
TS-022	XHT, XTM	0017-00103-0333	Hex Nut
TS-023	XHT, XTM	0K69-01023-0000	Hex Key